

Innovation in Food Technologies

Volker Heinz

(June 2014)



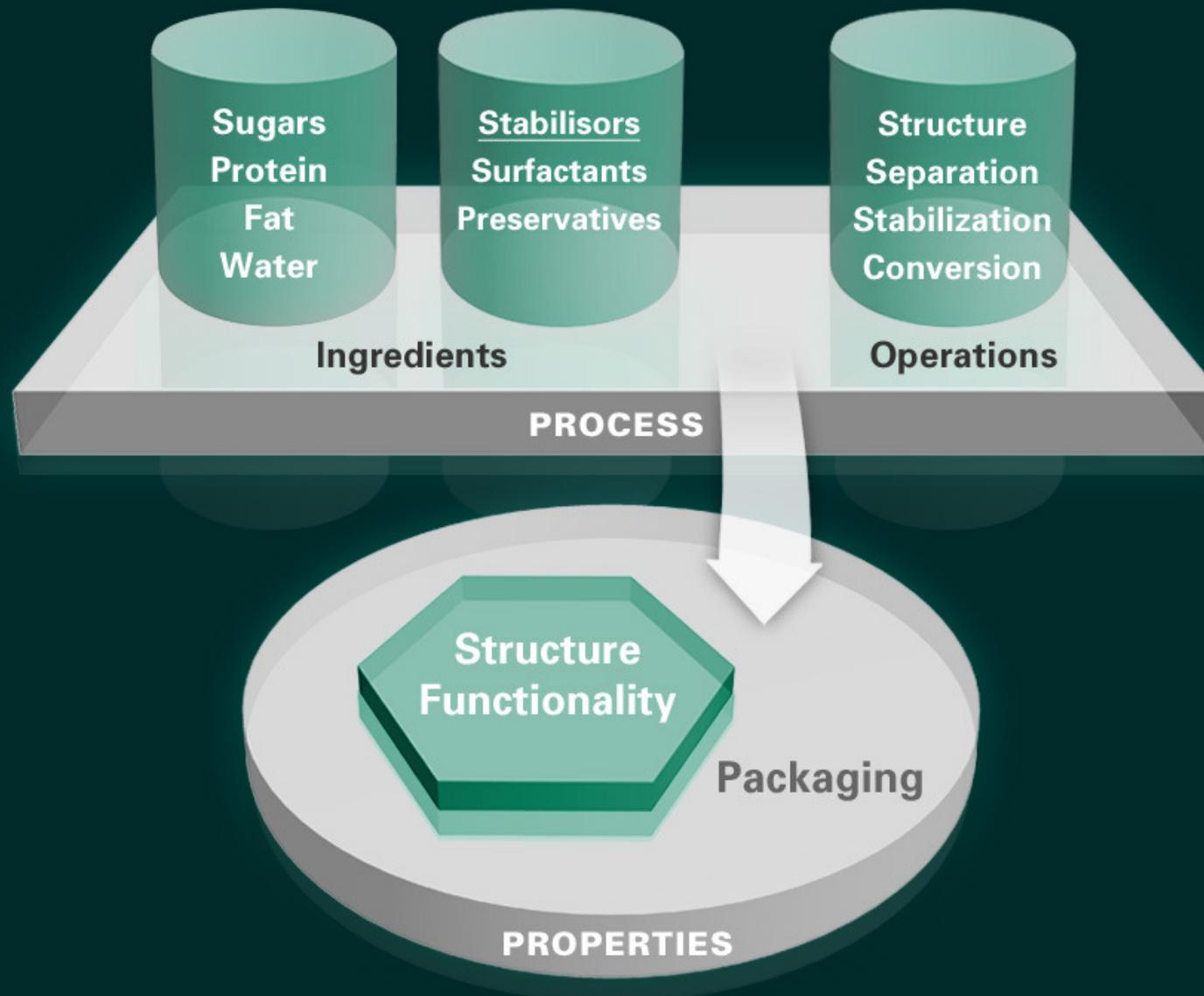
Innovation in Food Technologies



- Food Processing
- Advanced Technologies: Shockwave – PEF - Packaging
- Drivers for Innovation:
 - Health & Wellbeing
 - Demographics
 - Health & Hunger
 - Urbanization
 - Small(er) Scale Processing
 - Like Meat ?
- Conclusion

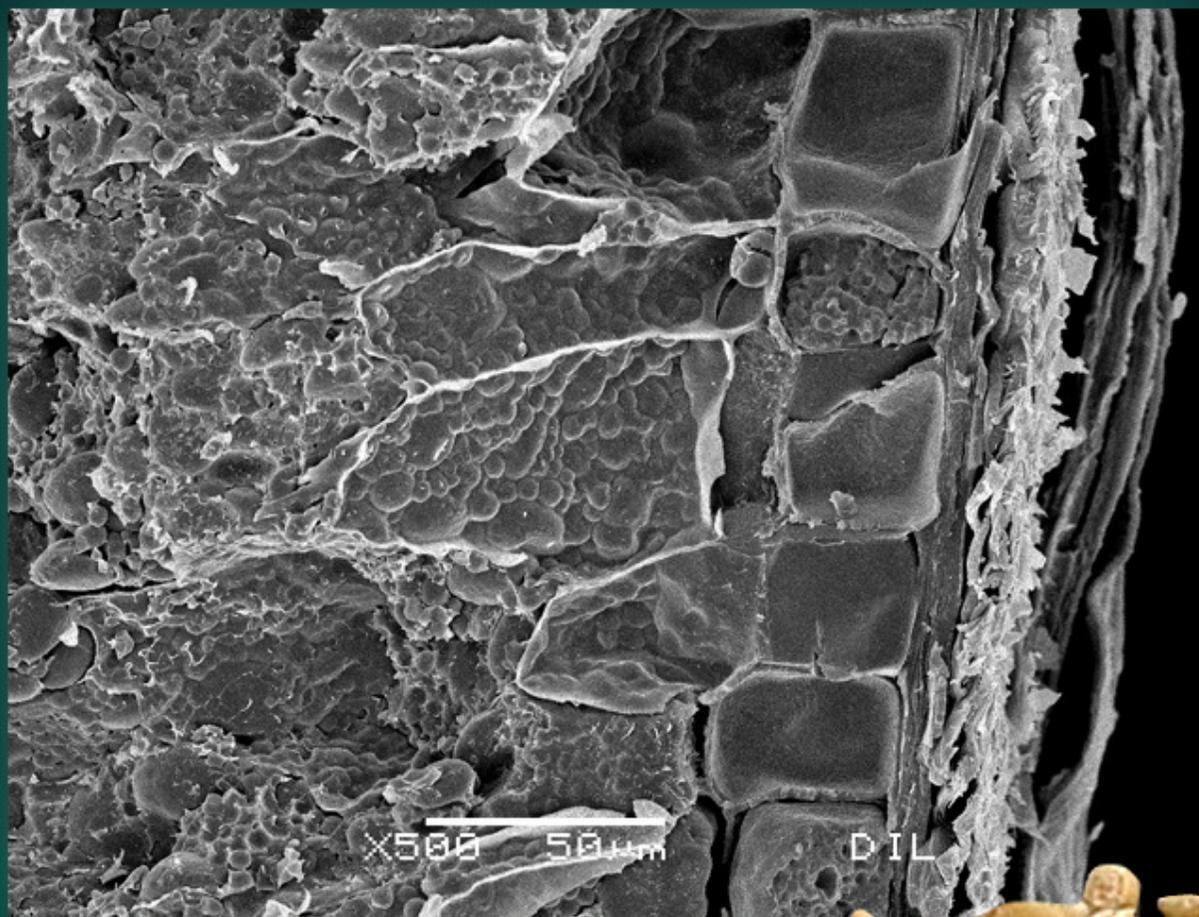


Food processing



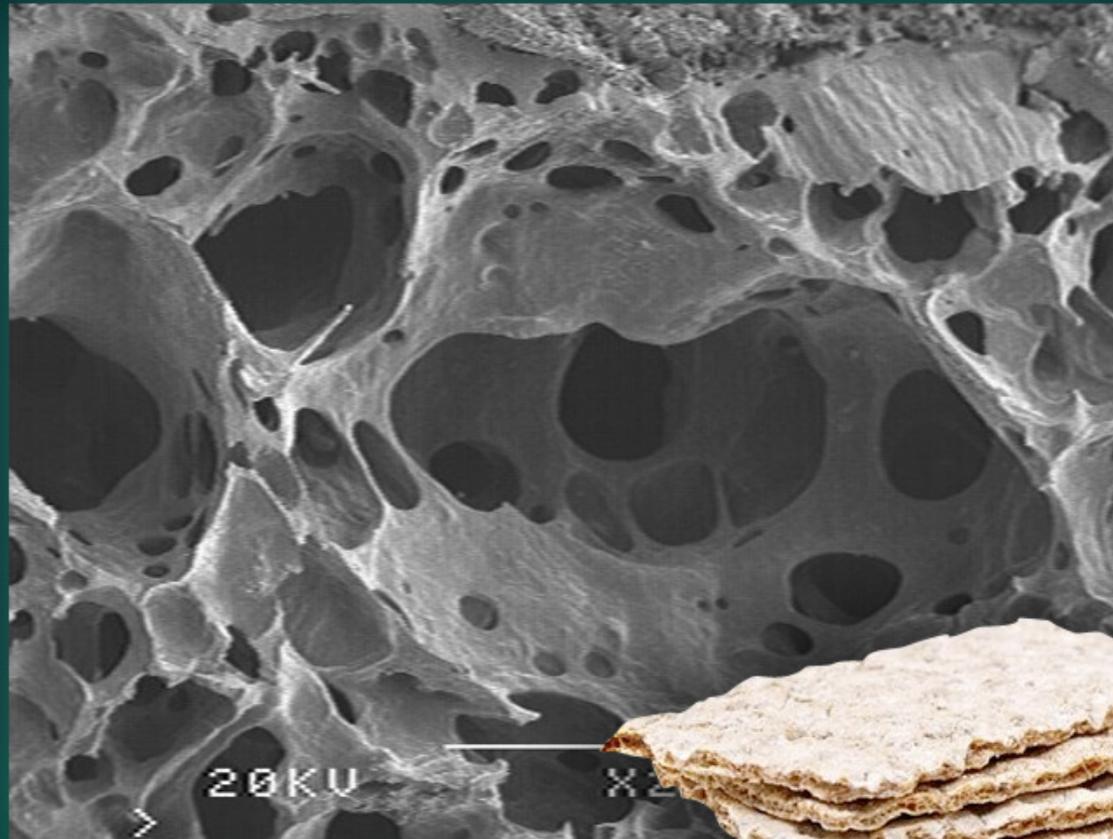


GRAIN



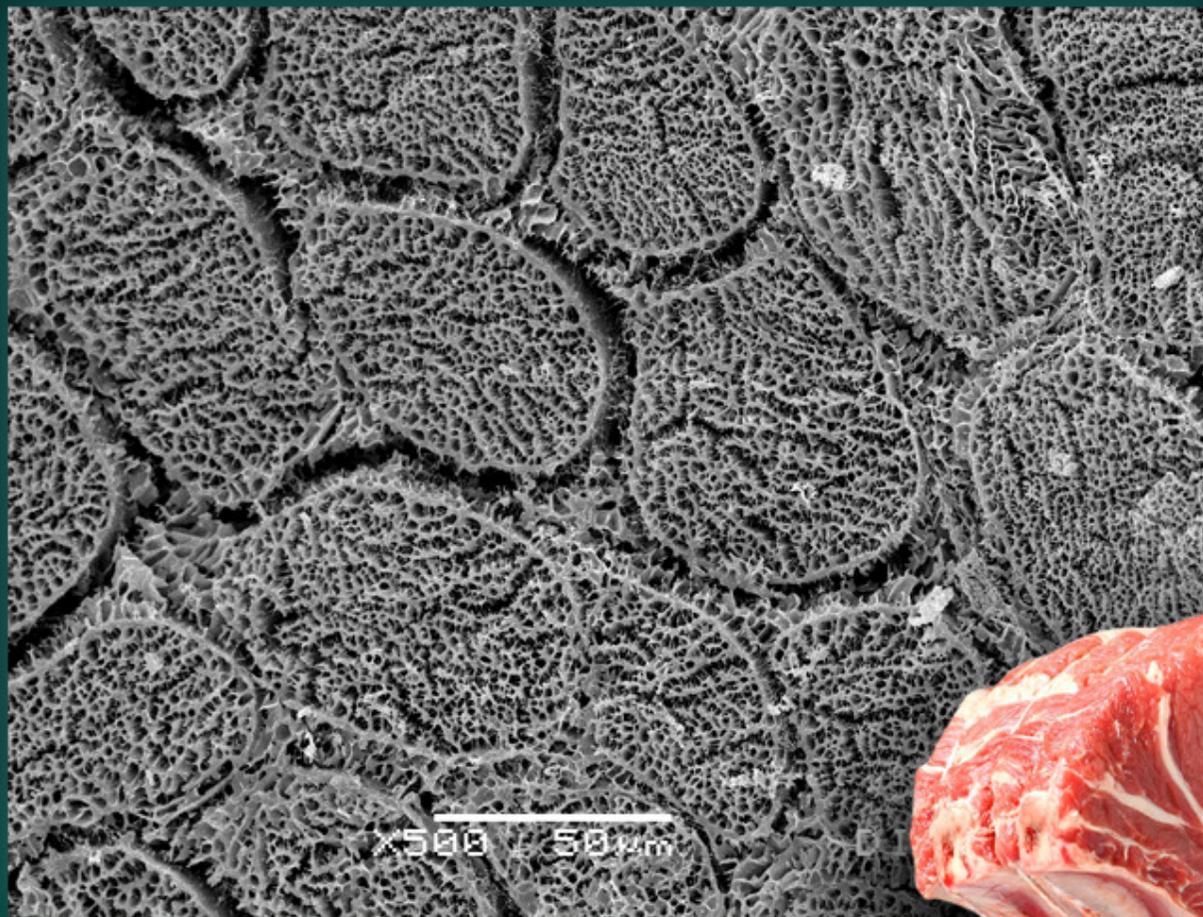
X200 20 μm

BREAD



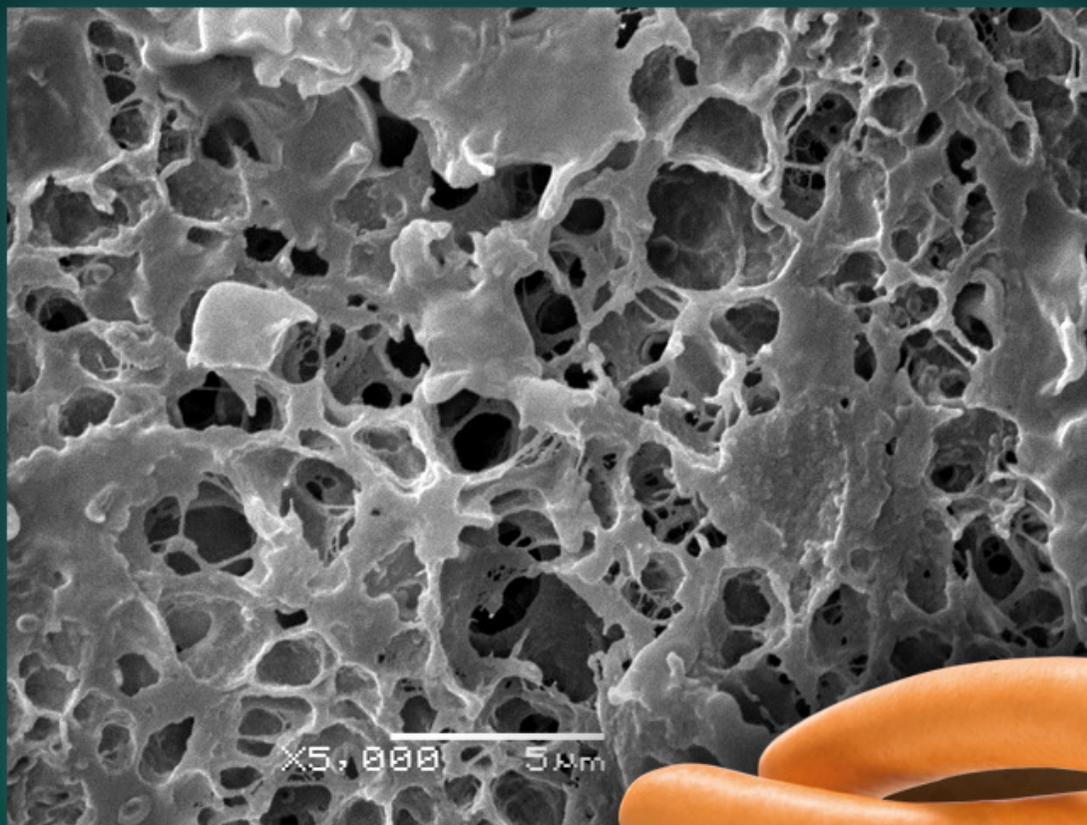


MEAT





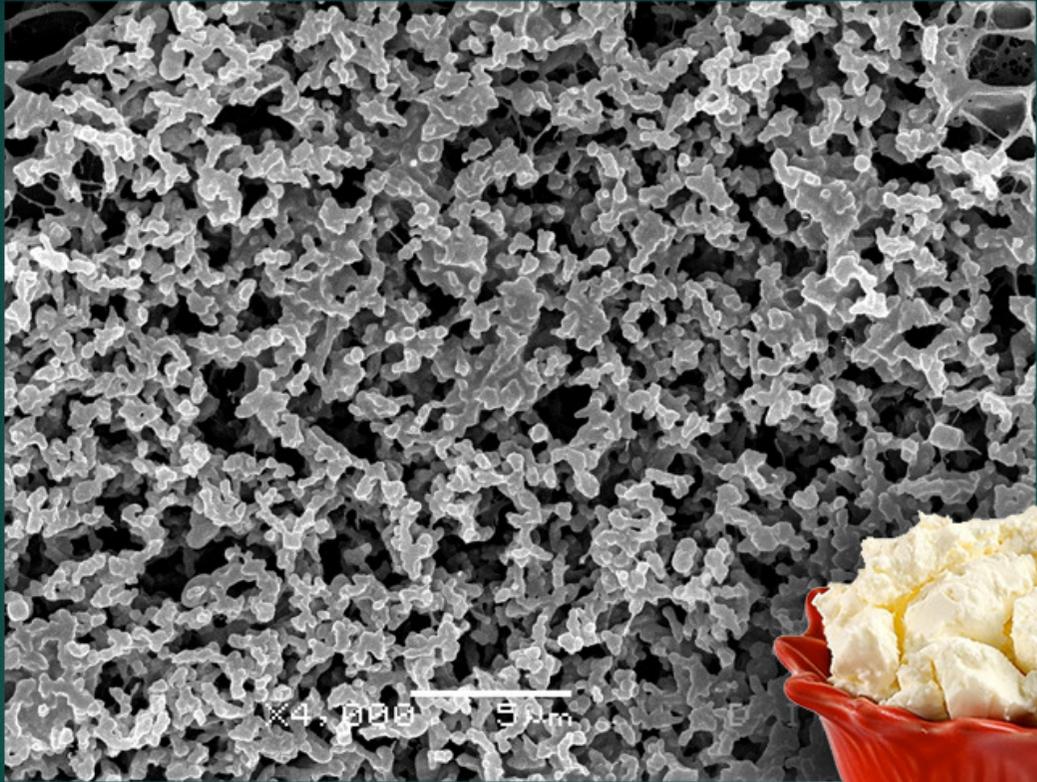
SAUSAGE



X2,000 2µm

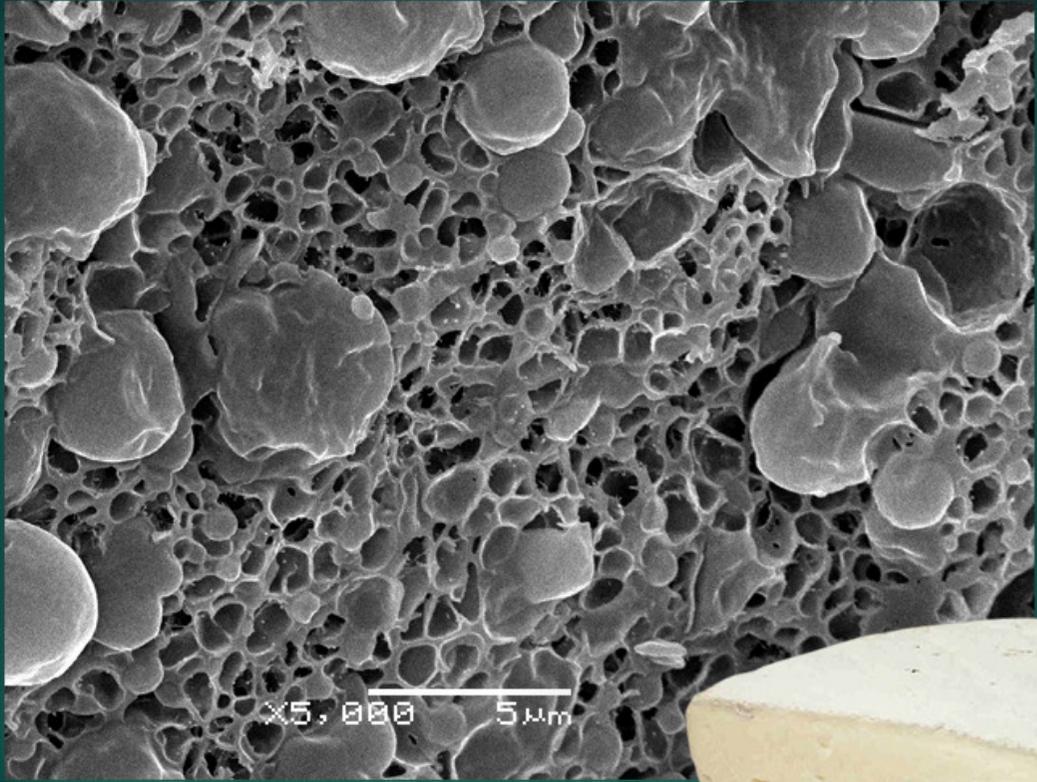


FRESH CHEESE



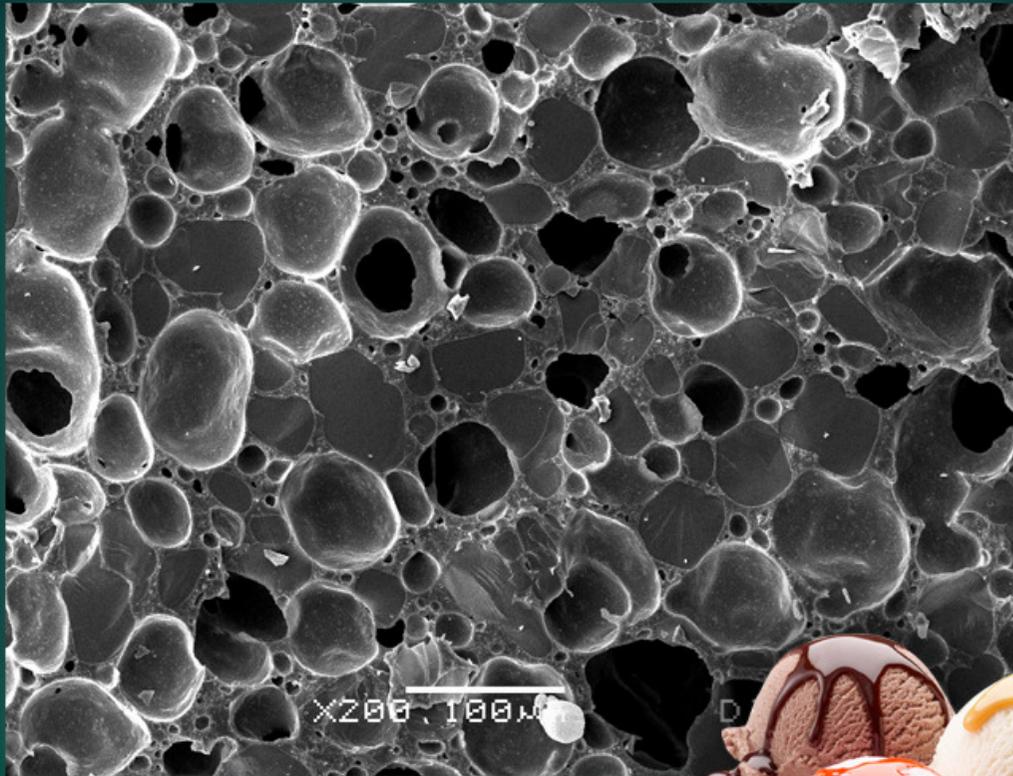


CHEESE



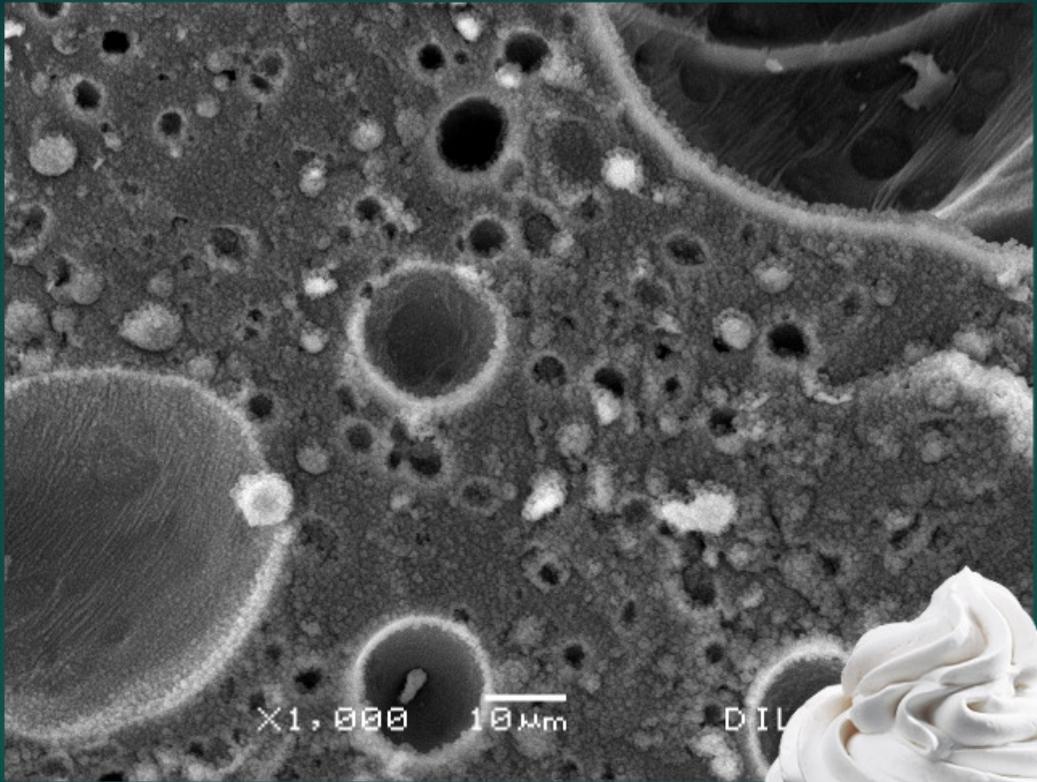


ICE CREAM





DAIRY CREAM



X1,000 10µm

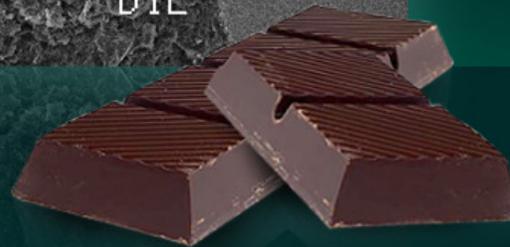
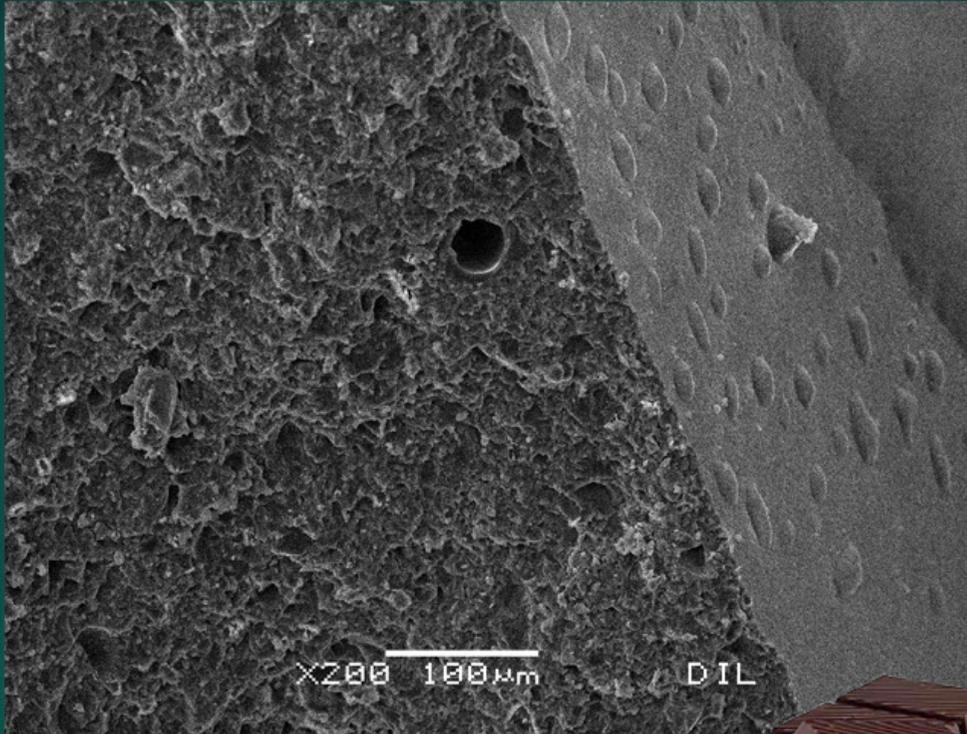
DIL

X1,000 10µm

D

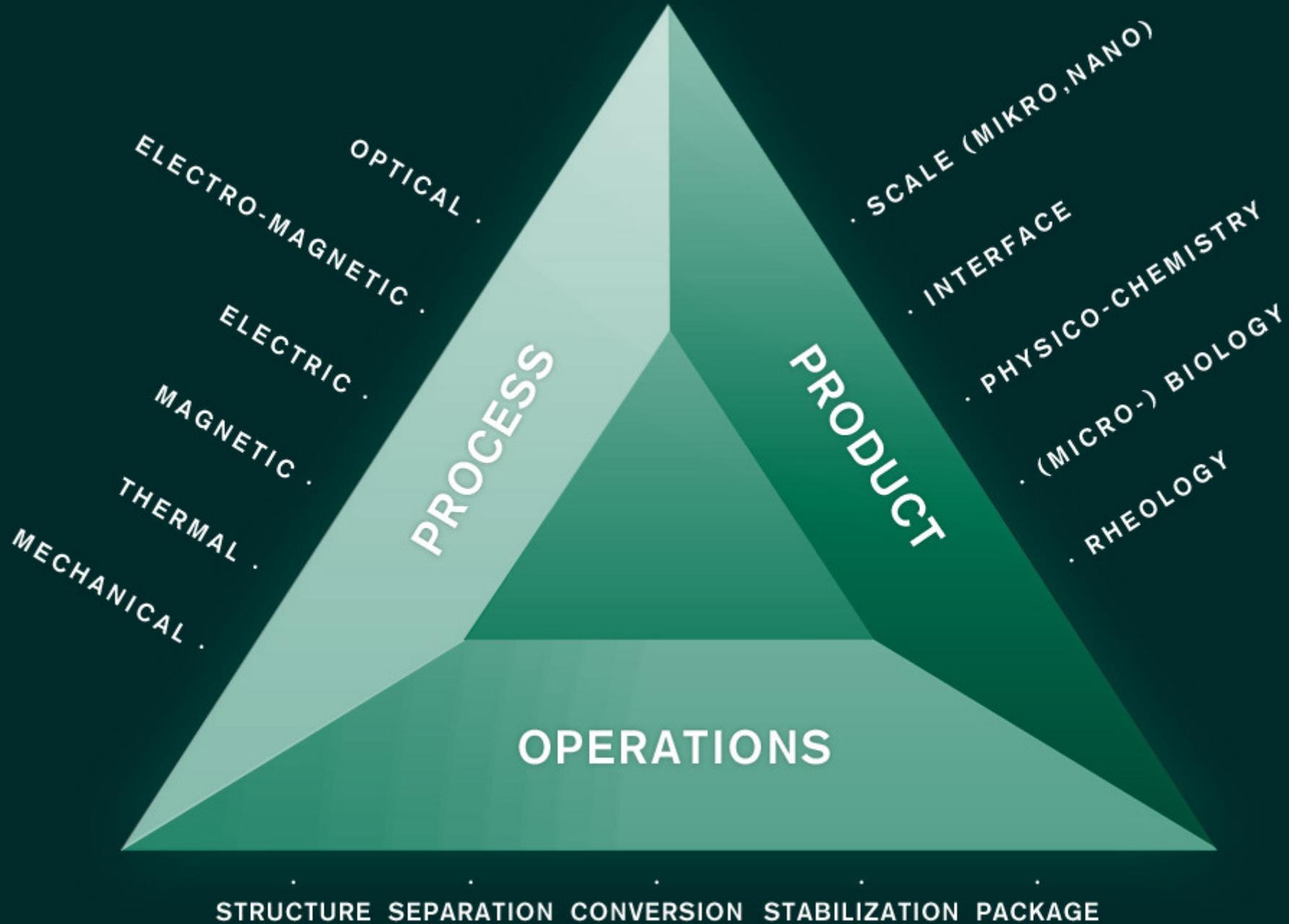


CHOCOLATE



X200 100µm

FOOD PROCESSING



FOOD PROCESSING in EU Projects



Processing Innovation Networks:

HighTech Europe (FP7-NoE) www.hightecheurope.eu,
www.foodtech-portal.eu

Recapt (FP7-KBBE) www.recapt.org

Shockwave Processing:

ShockMeat (FP7-KMU) www.shockmeat.eu

Pulsed Electric Fields:

HST FoodTrain (FP7-MC) <http://hstfoodtrain-itn.eu>
OILPULSE (FP7-KBBE) <http://oilpulse.cric-projects.com>
SMARTMILK (FP7-SME)
Novel Q (FP6) www.novelq.org

...

Packaging:

NAFISPACK (FP7-KBBE) www.nafispack.com
ISA-Pack (FP/-KBBE) www.isapack.eu
SUCCIPACK (FP/-KBBE) www.succipack.eu

...



Electromagnetic Processes

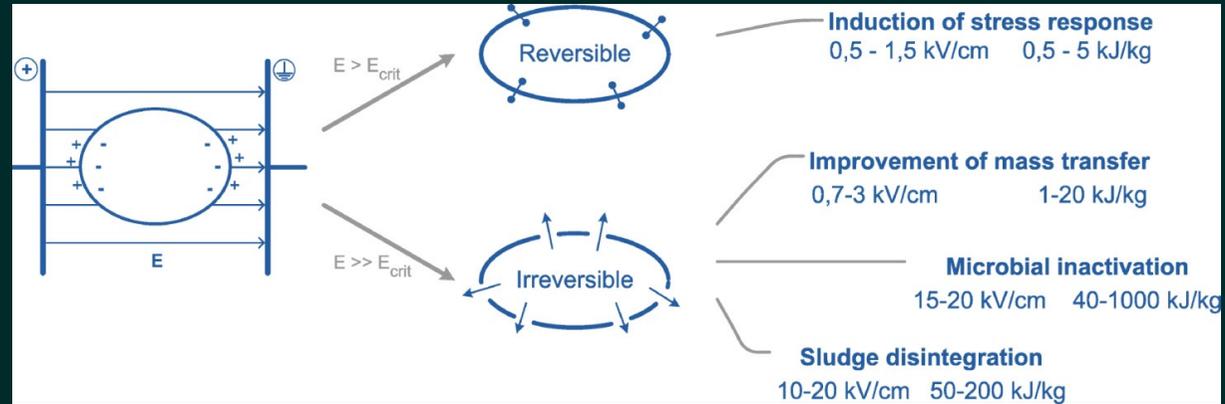
- Pulsed electrical fields
- Electron beam
- Ohmic heating
- Infrared heating
- Cold plasma

Pulsed Electric Field (PEF)

Principle Overview



PEF Principle



PEF preservation



PEF extraction





Mechanical Processes

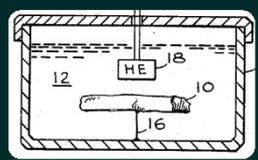
- **Extrusion**
- **Shock waves**
- **High pressure homogenisation**
- **Super critical fluid extraction (SCFX)**
- **Ultrasonic cutting**



4. Historical Perspective on Shockwave Technology



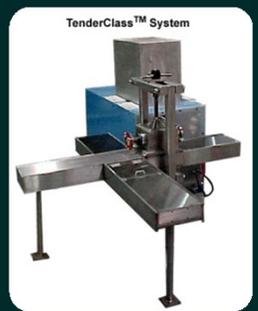
1970
Underwater detonation of explosives. (Godfrey)



1993-94
Hydrodine process
Use of explosives. (Long)



2000
Underwater electrical discharge. (Long)

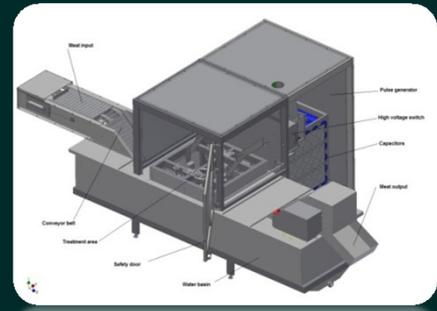


2008-2011
Underwater electrical discharge with wire. Batch-pilot equipment. (Heinz & Toepfl)



2012-13
Underwater electrical discharge without wire and with focused waves. Continuous pilot equipment.

Project website:
www.shockmeat.eu





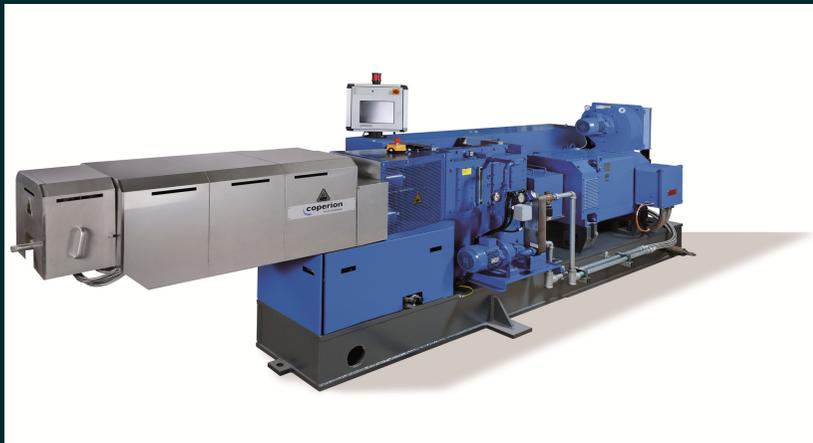
Development a Shockwave Prototype





Wet Extrusion

Meat Analog: Texturized Fibrillar Vegetable Protein





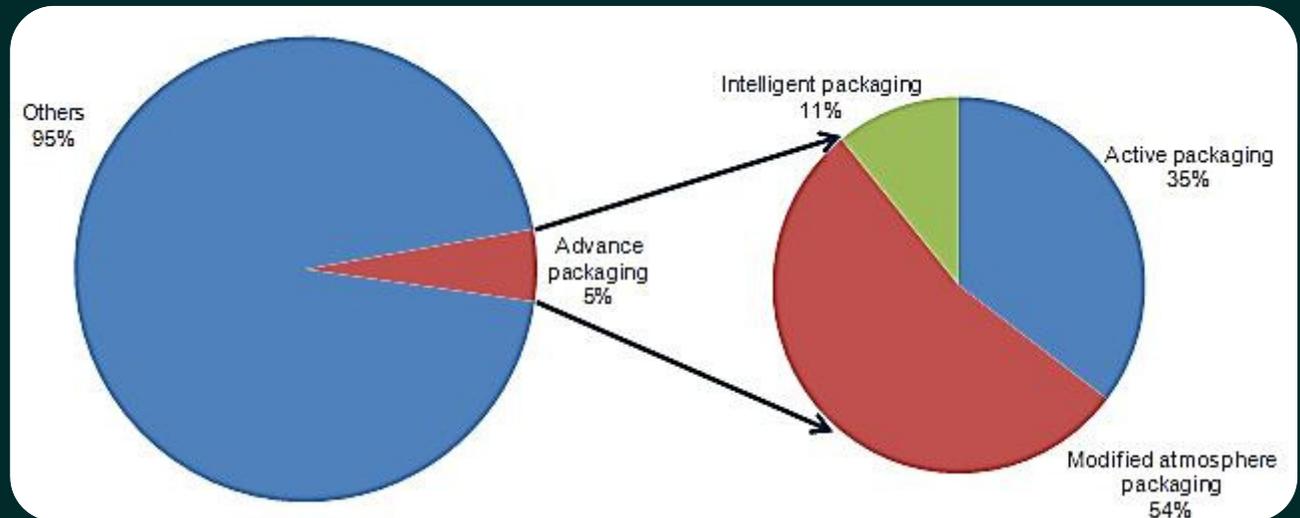
Advanced Packaging Methods

- Edible coatings
- Active packaging
- Intelligent packaging
- Biodegradable packaging film
- RFID



Advanced Packaging Methods

Advanced Packaging Trends

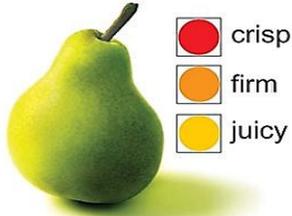


Share of Advanced Packaging Technology Breakup, By Types (2010)



Intelligent Packaging

Freshness Indicators

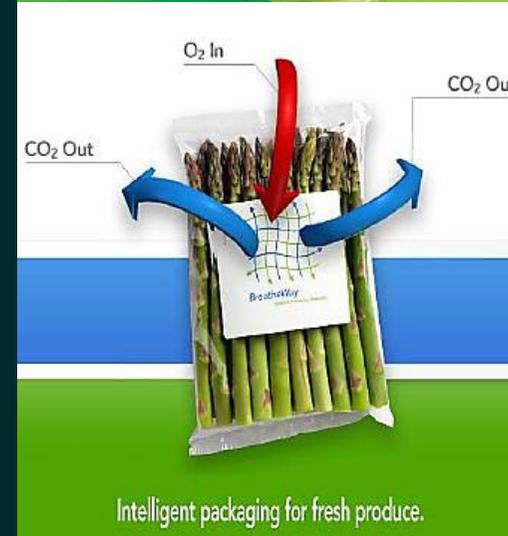


● crisp
● firm
● juicy

To find your perfect pear, just look for the ripeSense™ sensor.



Packaged golden drop with food spoilage indicator label.
Green = fresh; orange = warning



Status of some Innovative Technologies



- **Pulsed electrical field PEF** processing as liquid pasteurization method is industrialized since 2006
- Pulsed electrical field PEF processing could be combined with spore reduction like cross filtration

- **High Pressure Processing HPP** is already used in industry for multi category products
- High Pressure Processing HPP is mainly used for preservation, but only less for modification

- **Shockwave** treatment can reduce meat maturation from 2 weeks to 2 days

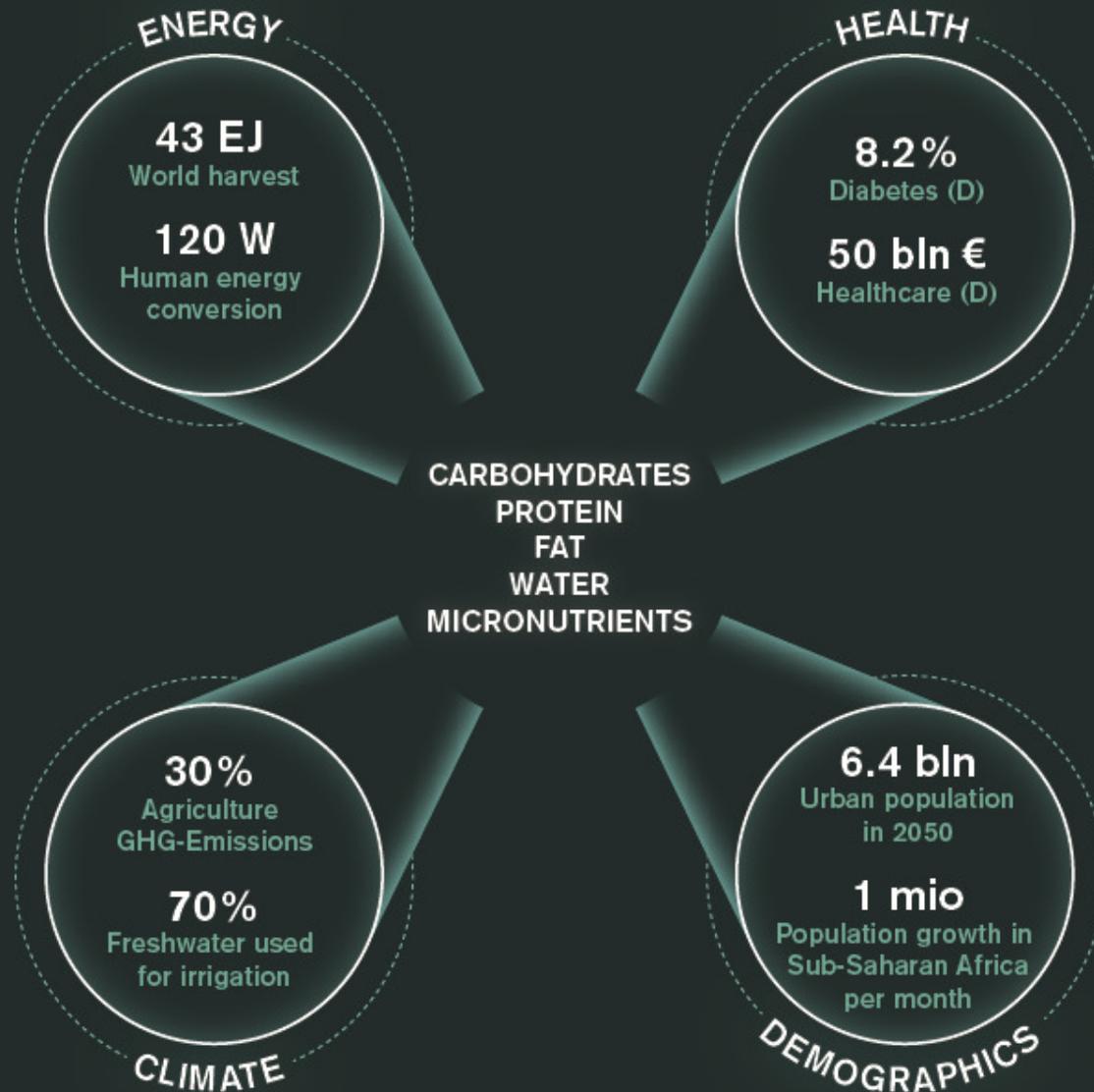
- **Ohmic heating:** dehydration, fermentation blanching, thawing, on-line detection of starch gelatinization, fermentation, peeling, dehydration, and extraction.

- **Irradiation:** food or food ingredient must be labelled

- The concept of intentional migration of substances, like antioxidants and preservatives from the package into the food are new perspectives for the **food packaging** .



FOOD ASSESSMENT





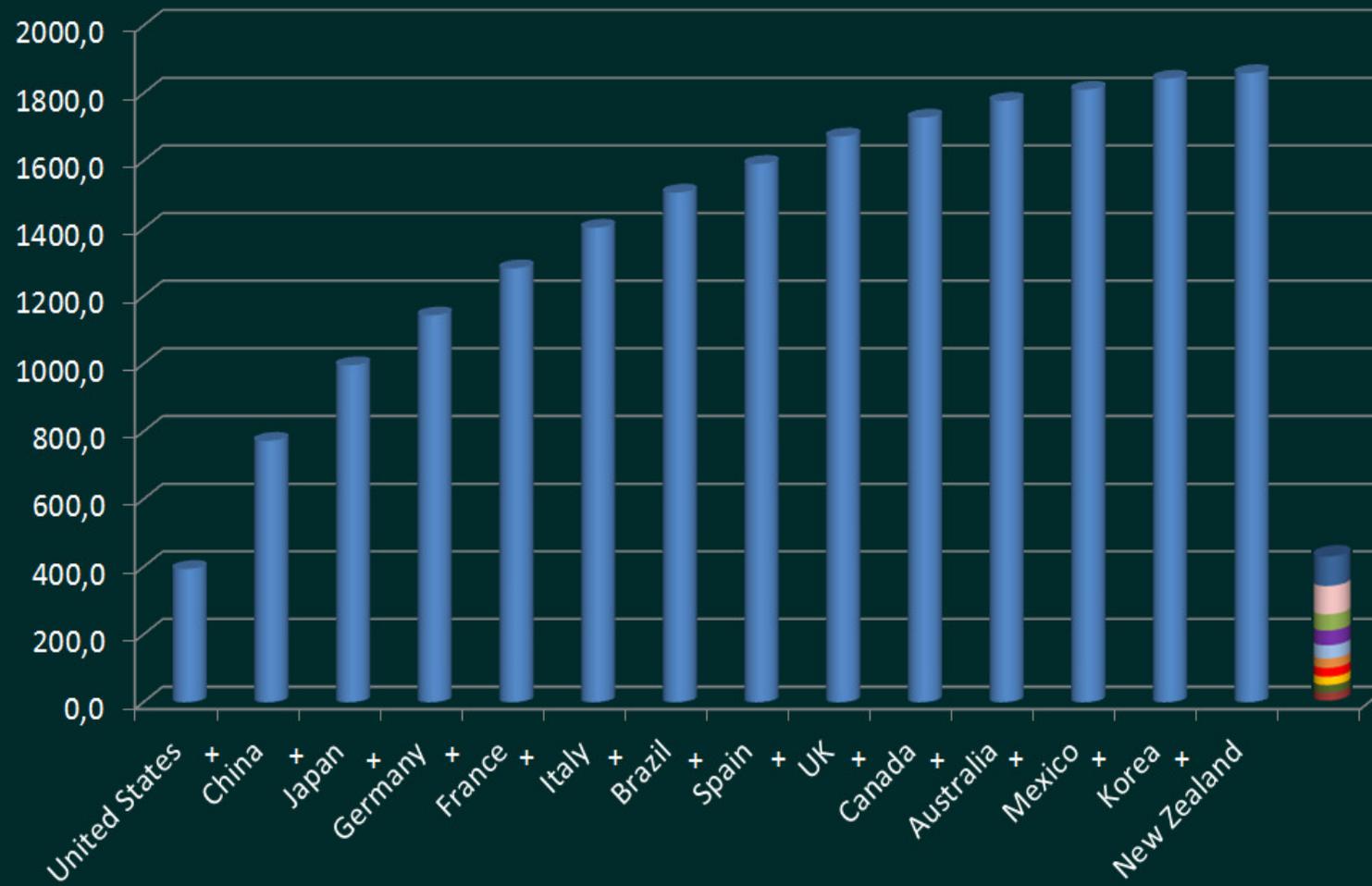
POPULATION – FOOD – ENERGY

	POPULATION (MIO)	GDP BLN (\$)	GDP / CAPITA (1,000 \$)	ENERGY DEMAND (EJ)	ENERGY/CAPITA (GJ)	AGRI ENERGY (EJ)	FOOD ENERGY DEMAND (EJ)
North America	542	174	32	116	214	0.84	1.82
South America	394	35	9	27	69	0.56	1.32
Europe	740	187	25	122	166	1.44	2.48
Asia	4,165	106	2.5	223	53	3.86	14.0
Africa	1,031	16	1.5	16	15	0.38	3.46
Oceania	29	10	37	6	213	0.17	0.98
Total	6,902	530		512	731	7.21	23.2

FOOD AND DRINK INDUSTRY WORLDWIDE, 2009



Total Sales
accumulated
(€ billion)



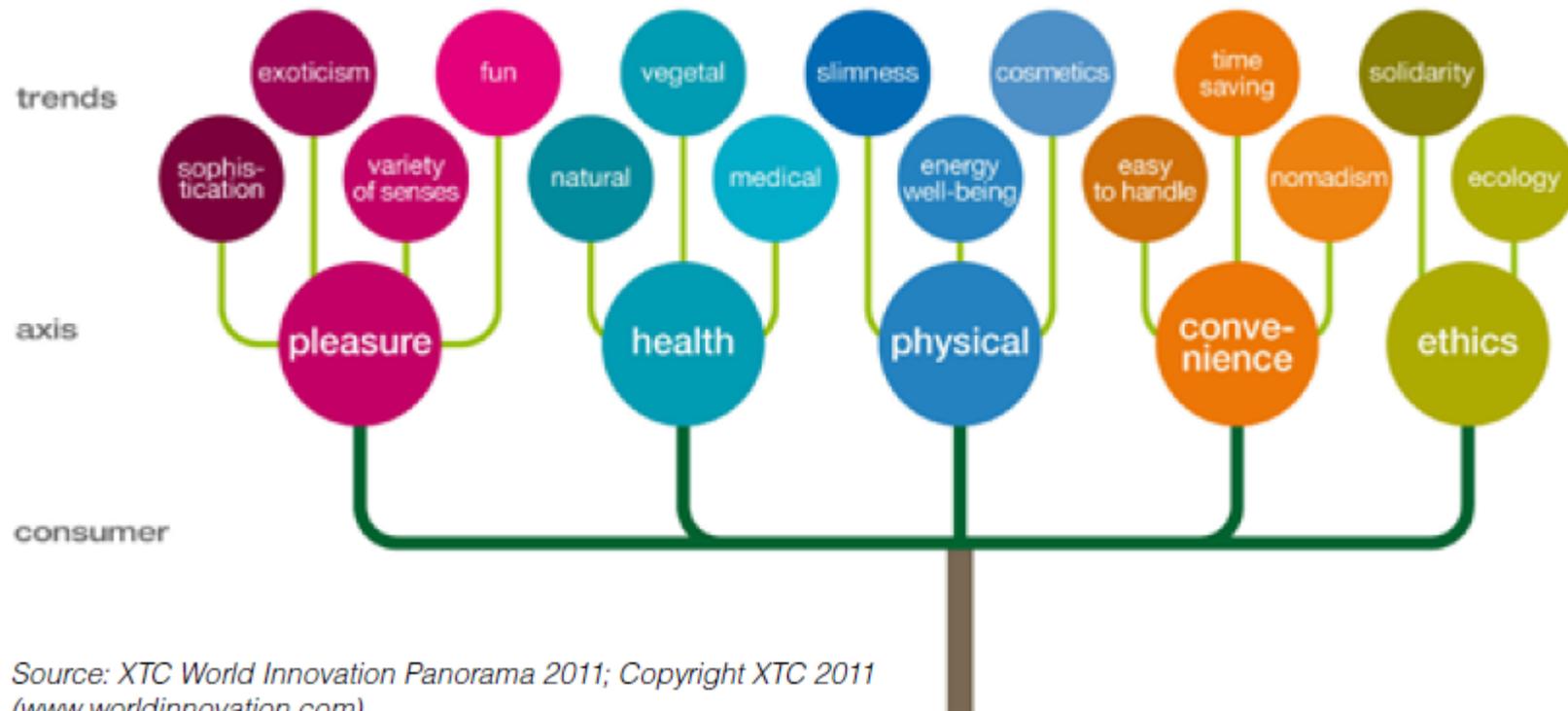
Leaders of Food Economy

- Nestlé (CH)
- Cargill (US)
- ADM (US)
- Pepsi (US)
- Kraft (US)
- Coca-Cola (US)
- InBev (BE)
- Unilever (NL/UK)
- Mars (US)
- Tyson (US)

Drivers for Innovation: Health & Wellbeing



Food innovation trends in Europe



Source: XTC World Innovation Panorama 2011; Copyright XTC 2011
(www.worldinnovation.com)

	2010	2011
Pleasure	52.2	54.5
Health	22.4	19.9
Convenience	16.6	16.8
Physical	6.5	6.1
Ethics	2.3	2.7

Food for a healthy life



HEALTHY EATING PLATE

HEALTHY OILS

Use healthy oils (like olive and canola oil) for cooking, on salad, and at the table. Limit butter. Avoid trans fat.

WATER

Drink water, tea, or coffee (with little or no sugar). Limit milk/dairy (1-2 servings/day) and juice (1 small glass/day). Avoid sugary drinks.

VEGETABLES

The more veggies—and the greater the variety—the better. Potatoes and french fries don't count.

WHOLE GRAINS

Eat whole grains (like brown rice, whole-wheat bread, and whole-grain pasta). Limit refined grains (like white rice and white bread).

FRUITS

Eat plenty of fruits of all colors.

HEALTHY PROTEIN

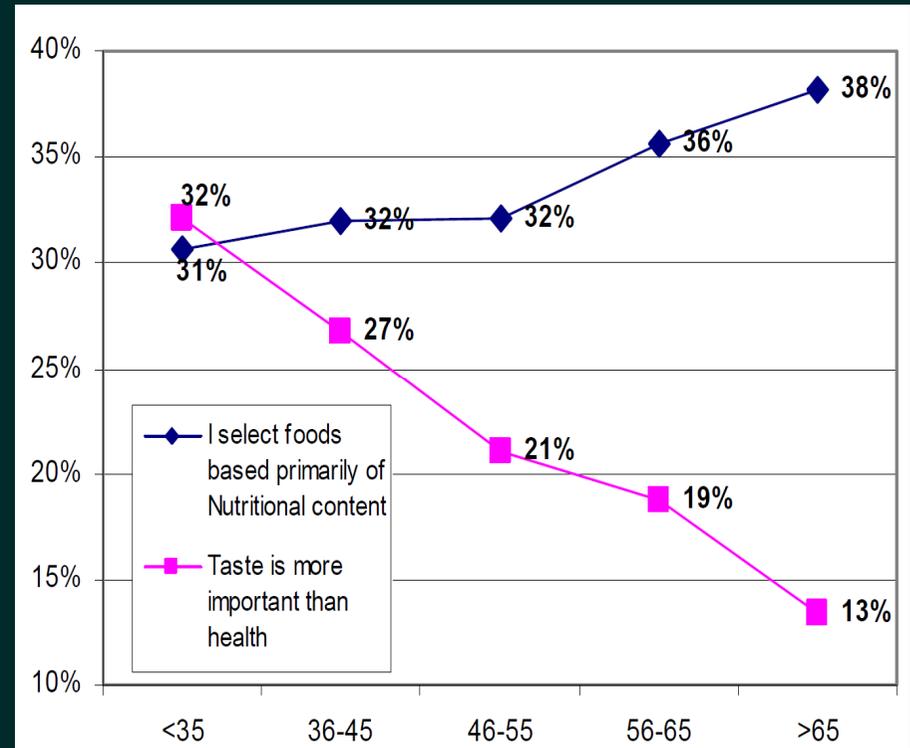
Choose fish, poultry, beans, and nuts; limit red meat; avoid bacon, cold cuts, and other processed meats.

STAY ACTIVE!

© Harvard University

Harvard School of Public Health
The Nutrition Source
www.hsph.harvard.edu/nutritionsource

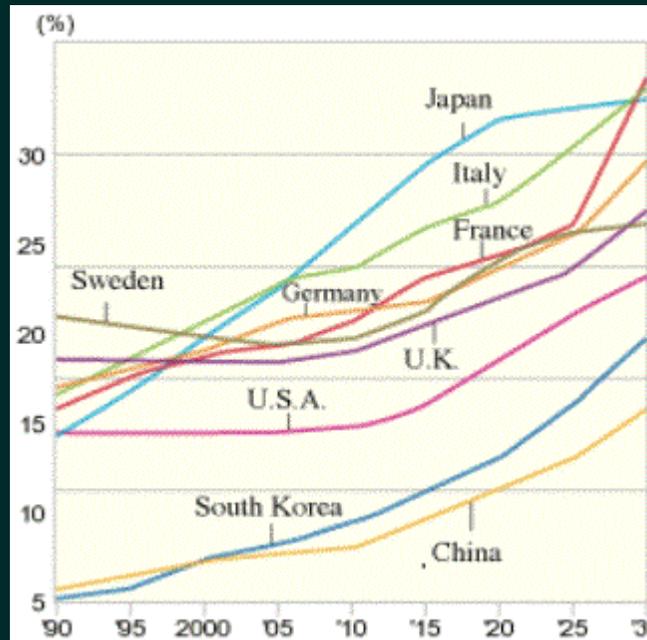
Harvard Medical School
Harvard Health Publications
www.health.harvard.edu



Drivers for Innovation: Demographics



RIBA (Robot for Interactive Body Assistance) from RIKEN-TRI Collaboration Center for Human-Interactive Robot Research(RTC), Japan



Percentage of Population older than 65 (Data from The Australian Network for Universal Housing Design, 2010)



Car-o-bot (third generation)
Product vision of a mobile robot assistant to actively support humans in domestic environments (Fraunhofer IPA, Germany)

Food for Robot Assistance Systems



Allowing a largely self determined life for handicaped persons

Challenges:

Texture

Taste Varieties

Shelf Life

Packaging

Storage



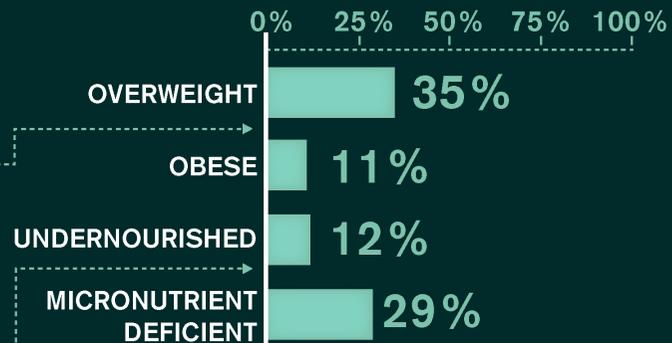
Drivers for Innovation: Health & Hunger



In 2008, 1.4 BILLION ADULTS were overweight

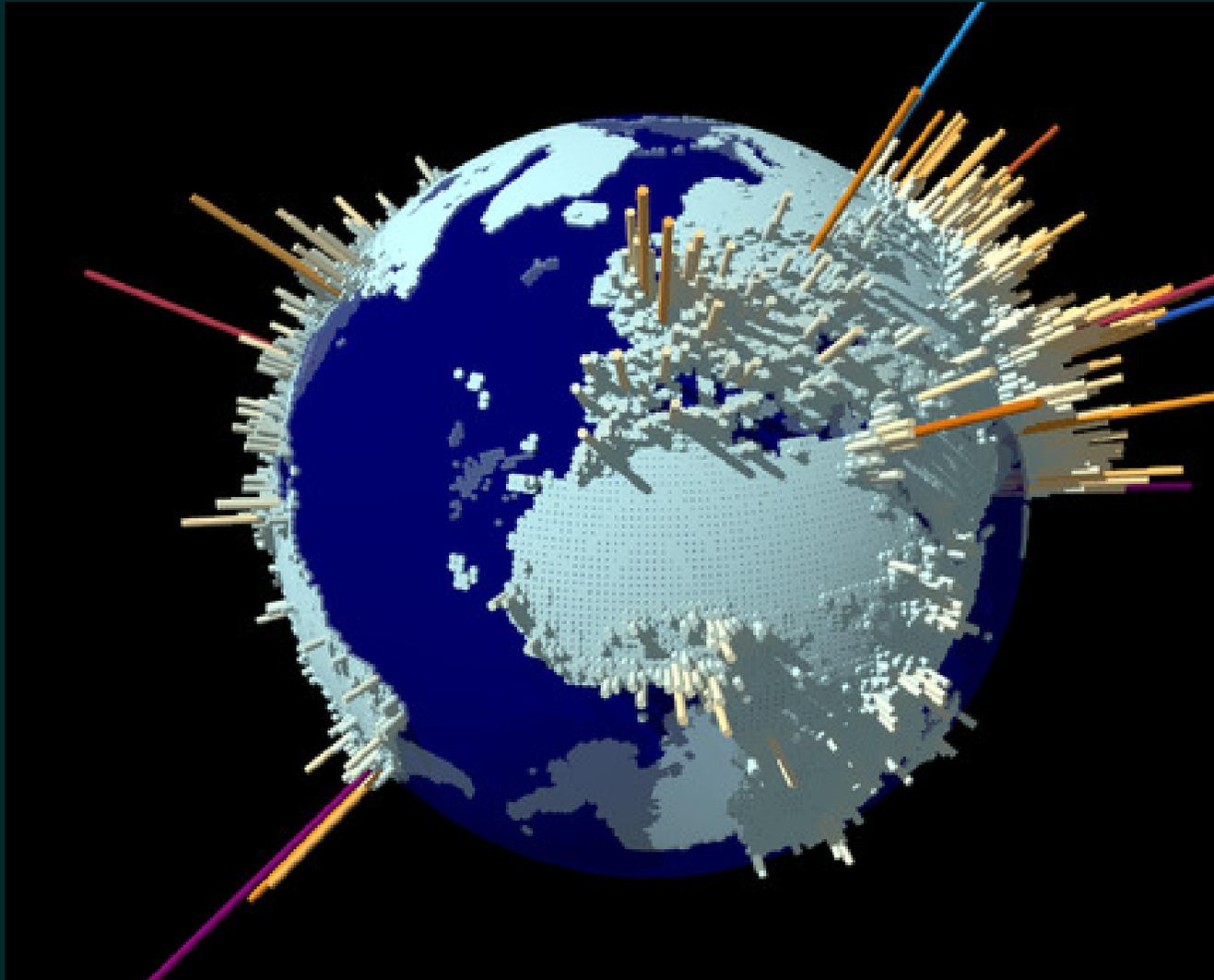


842 MILLION PEOPLES are undernourished



98 % OF THESE PEOPLE live outside of high-income countries

Drivers for Innovation: Urbanization



	Country/City/Company	GDP/Revenues
1	United States	14,204
2	China	7,903
3	Japan	4,354
4	India	3,388
5	Germany	2,925
6	Russian Federation	2,288
7	United Kingdom	2,176
8	France	2,112
9	Brazil	1,976
10	Italy	1,840
11	Mexico	1,541
12	Tokyo, Japan	1,479
13	Spain	1,456
14	New York, USA	1,406
15	Korea, Republic of	1,358
16	Canada	1,213
17	Turkey	1,028
18	Indonesia	907
19	Iran, Islamic Rep	839
20	Los Angeles, USA	792
21	Australia	762
22	Taiwan	710
23	Netherlands	671
24	Poland	671
25	Saudi Arabia	589
26	Chicago, USA	574
27	Argentina	571
28	London, UK	565
29	Paris, France	564
30	Thailand	519
31	South Africa	492
32	Royal Dutch Shell	458
33	Egypt, Arab Rep	441
34	Pakistan	439



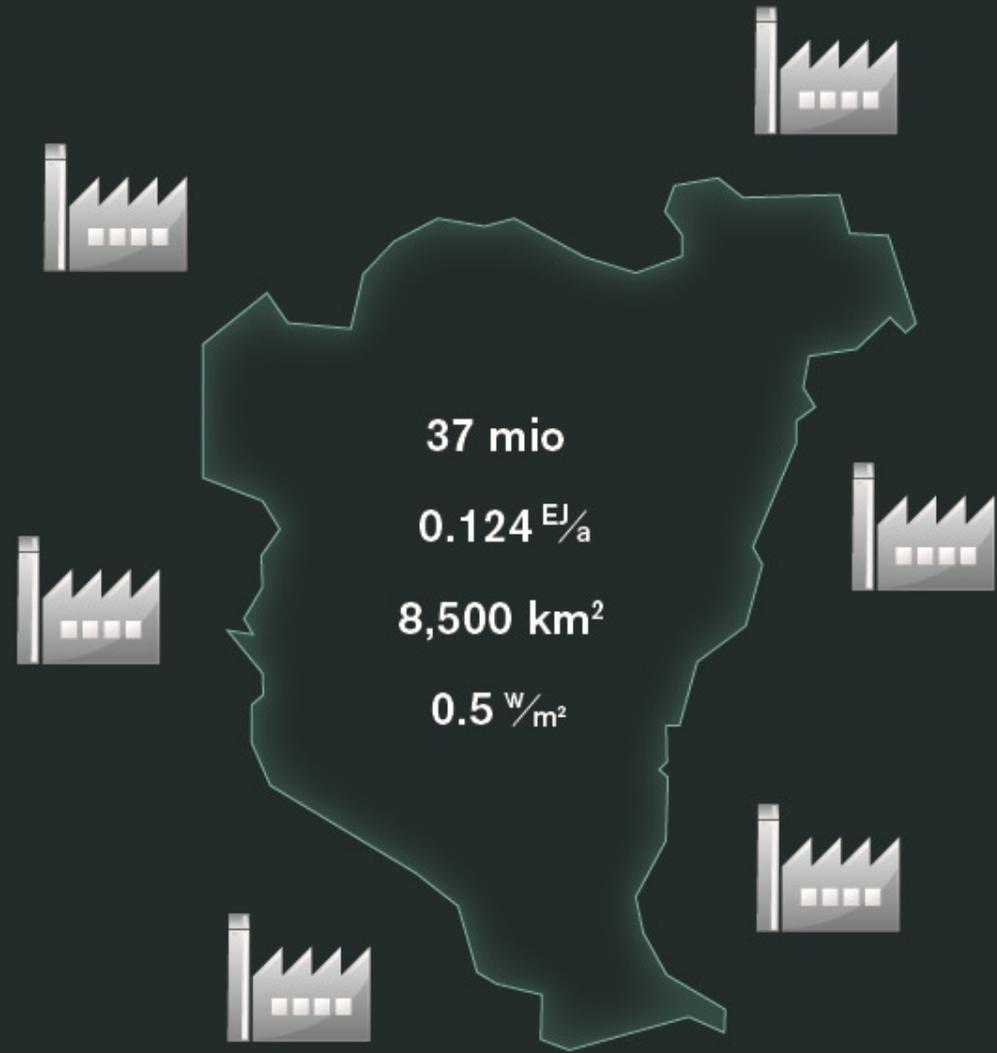
MEGA CITIES

	POPULATION	PERCENTAGE OF MOTORISED PUBLIC MODES OVER ALL TRIPS	PERCENTAGE OF MOTORISED PRIVATE MODES OVER ALL TRIPS	TOTAL TRANSPORT ENERGY USE PER CAPITA (MJ/PERSON)	EMISSION OF NO _x PER CAPITA (KG/PERSON)	URBAN DENSITY (PERSON/HA)	GROSS DOMESTIC PRODUCT OF THE METROPOLITAN AREA PER CAPITA
Bankok	14.544.000	43	46		21	139	6316
Beijing	18.241.000	27	24		11	123	1829
Berlin	3.956.000	24	44	13	6	56	23480
Chicago	9.104.000	4	85		10	17	32110
Ho Chi Minh City	8.764.000	2	54		2	356	1029
Jakarta	26.746.000	25	28		11	173	1862
London	9.576.000	16	49	16	16	59	22363
New York	20.673.000	9	75		21	18	34395
Sao Paulo	20.568.000	33	32	6	16	78	5319
Singapur	5.287.000	31	53	21	18	94	28578
Tokyo	37.239.000	31	32	7	4	88	45425

Source: Sustainability and Cities, Concept and Assessment, Ooi Giok Ling, 2005



FOOD FOR MEGA CITIES



TOKIO



DHAKA

Production approaching Consumption



PROCESSING

GOAL 3: Generate growth and employment in the food manufacturing sector.

STRATEGY: Make affordable space available.

Proposals:

- Build a commercial kitchen incubator for start-ups.
- Develop new industrial space for food manufacturing businesses.
- Revitalize New York City's market system through the New Yorkers 4 Markets initiative.

STRATEGY: Provide technical assistance to food manufacturers.

Proposals:

- Create an online resource center for food manufacturers.
- Establish a workshops series to assist food manufacturers.

GOAL 4: Increase regional products processed in and for New York City.

STRATEGY: Facilitate urban-rural linkages.

Proposal:

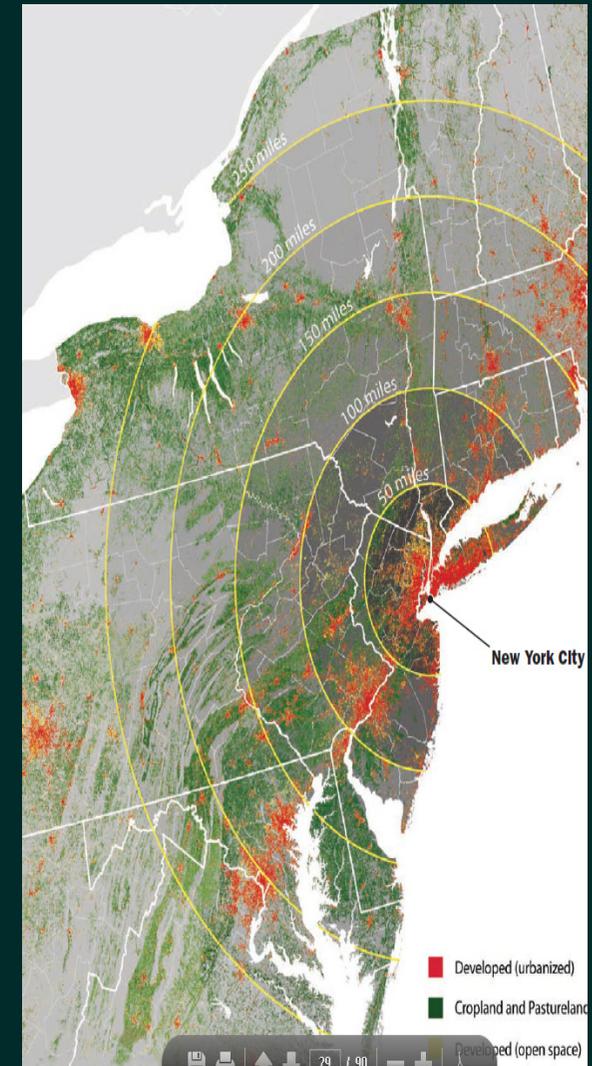
- Hold a regional food business-to-business (B2B) conference.

GOAL 5: Reduce the environmental impact associated with food processing in New York City.

STRATEGY: Help businesses reduce energy consumption.

Proposal:

- Help food manufacturers access energy efficiency programs.



Urban Food Production



Rooftop Veggie Production



Fassade Algae Cultivation



Kitchen Garden



Urban Livestock





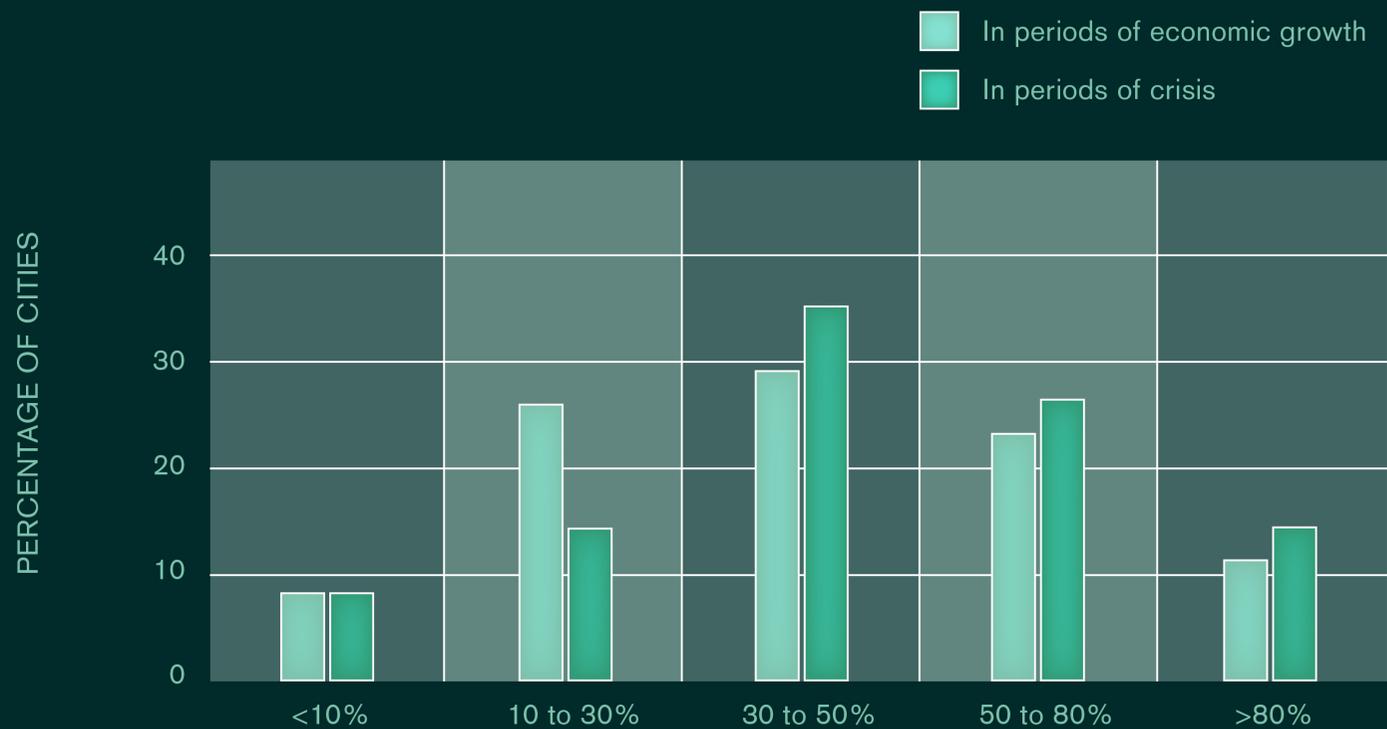
FOOD FOR MEGA CITIES

URBAN AREA	POPULATION ESTIMATE	LAND AREA: KM ²	DENSITY	DAILY FOOD ENERGY DEMAND, MJ	AGRICULTURAL AREA, HA	AGRICULTURAL AREA, KM ²
Tokyo-Yokohama	37.239.000	8,547	4,4	389.799.233	1.226.523	12.265
Seoul-Incheon	22.868.000	2,163	10,6	239.370.790	753.193	7.532
Delhi, DL-HR-UP	22.826.000	1,943	11,8	238.931.155	751.809	7.518
New York, NY-NJ-CT	20.673.000	11,642	1,8	216.394.628	680.897	6.809
Beijing, BJ	18.241.000	3,497	5,2	190.937.668	600.795	6.008
Dhaka	14.399.000	324	44,5	150.721.533	474.253	4.743
Lagos	12.090.000	907	13,3	126.552.075	398.203	3.982
London	9.576.000	1,623	5,9	100.236.780	315.400	3.154
Lima	9.400.000	648	14,5	98.394.500	309.603	3.096

Data Source: Demographia World Urban Areas: 9th Annual Edition (2013.03), FAO, 2004



INFORMAL FOOD MARKET IN DEVELOPING COUNTRIES



Informal food supply

Source: Hugon and Kervarec, 2001

FAO, 2007

In some African cities informal market reach 40-60%.

Food Logistics

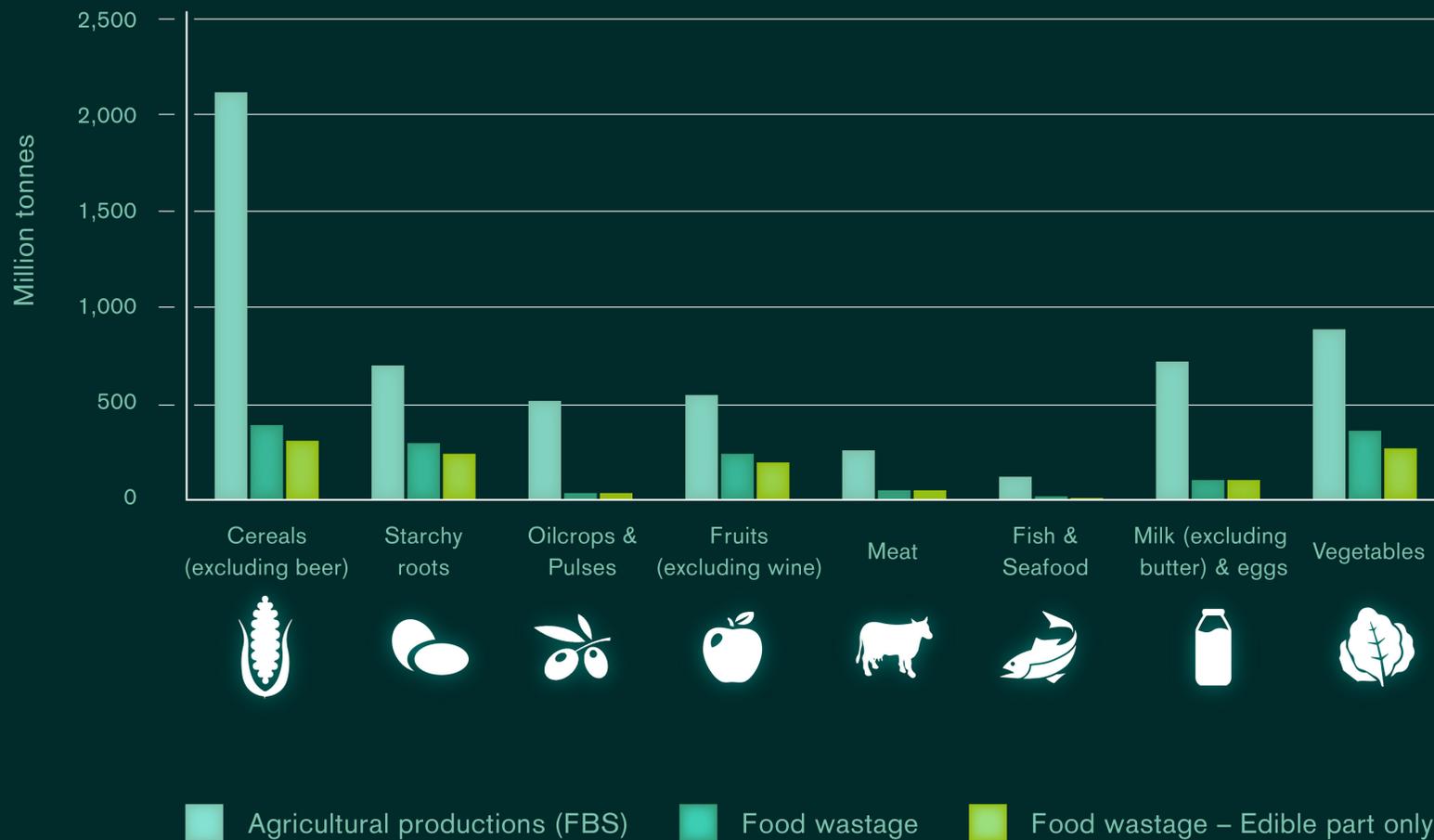


Food Trade , Production





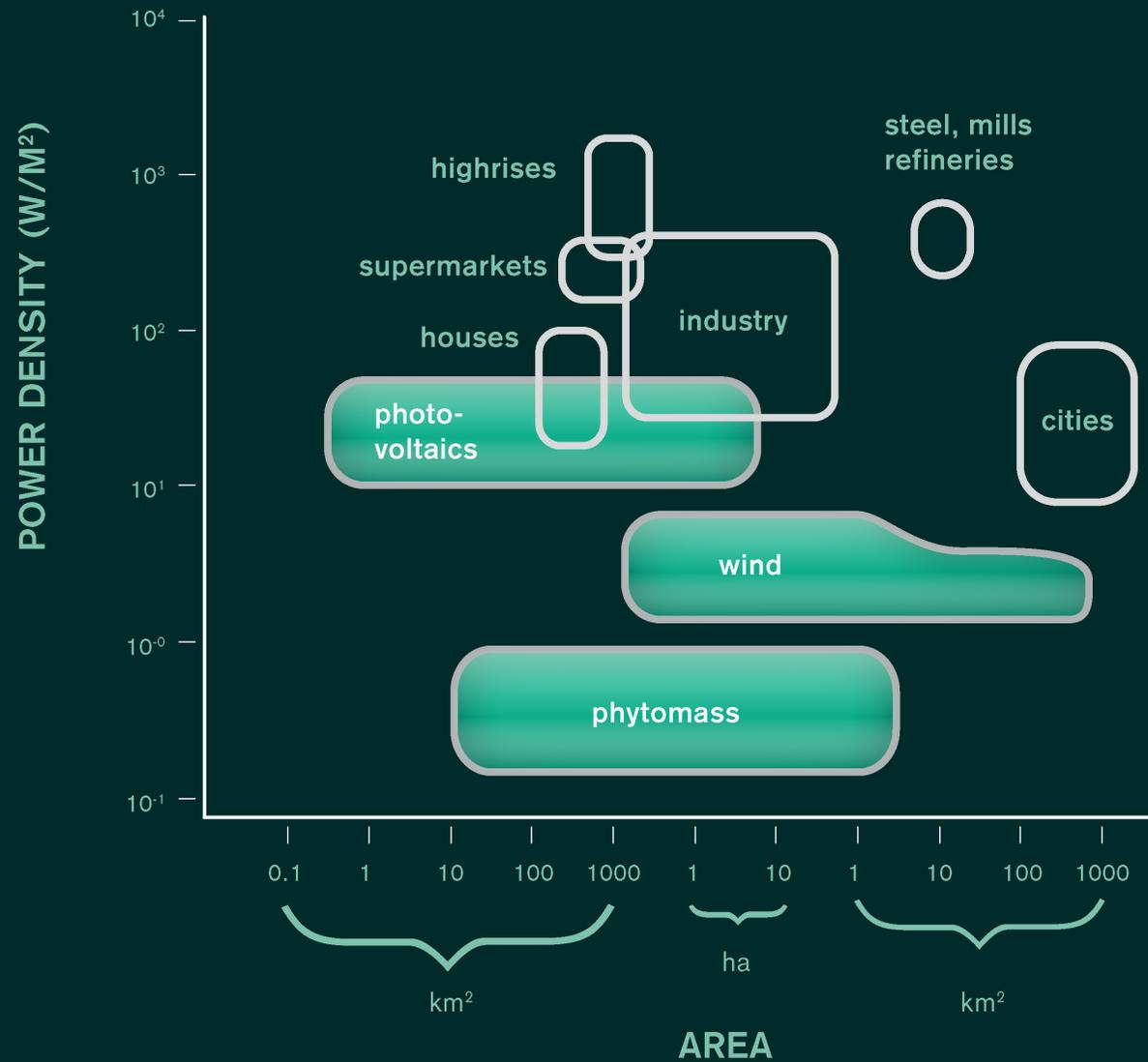
AGRICULTURAL PRODUCTION VOLUME VS. FOOD WASTAGE VOLUME



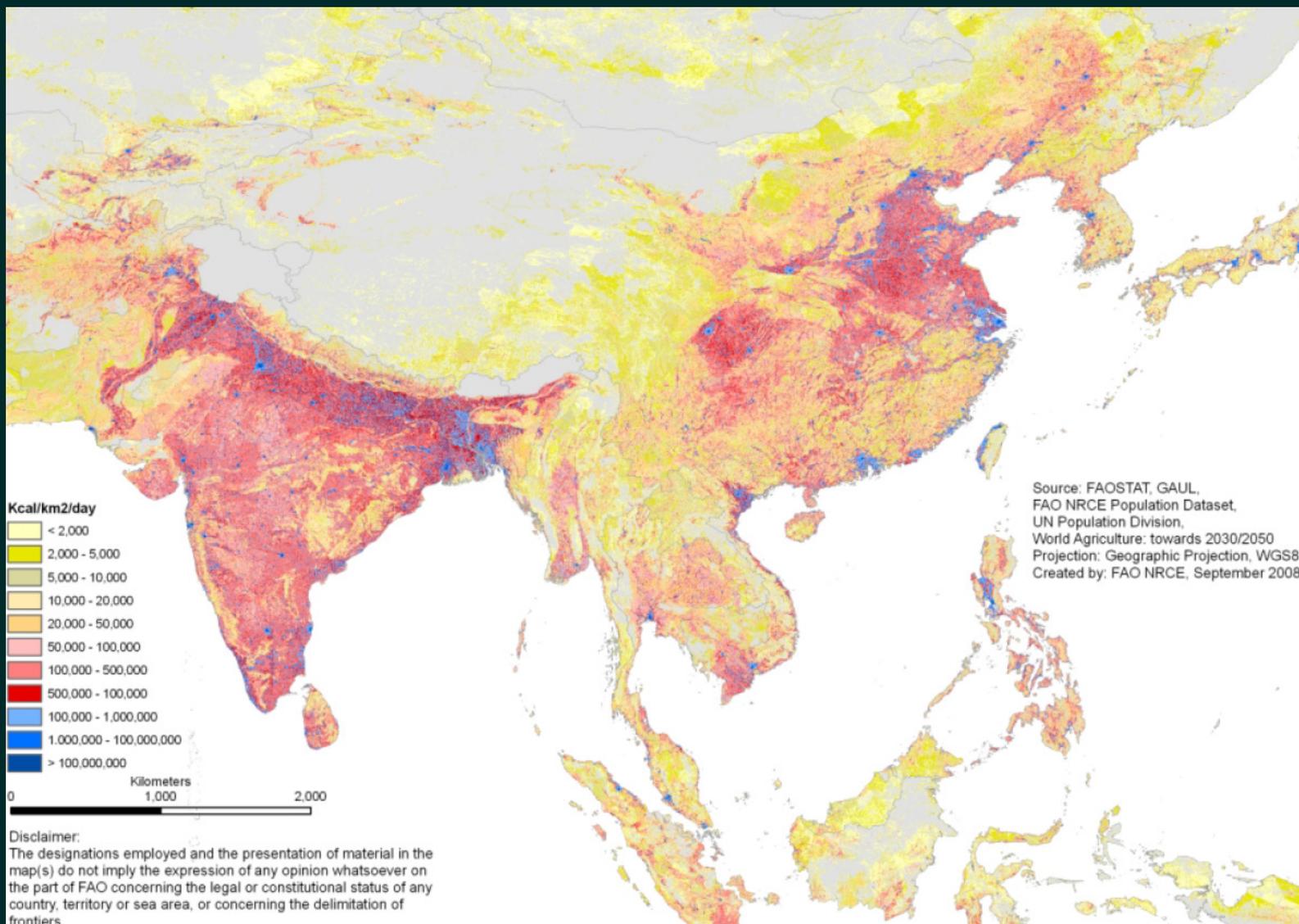
FAO, 2013



MISMATCH OF TYPICAL POWER DENSITIES OF RENEWABLE ENERGY CONVERSIONS AND COMMON ENERGY USES IN MODERN SOCIETIES

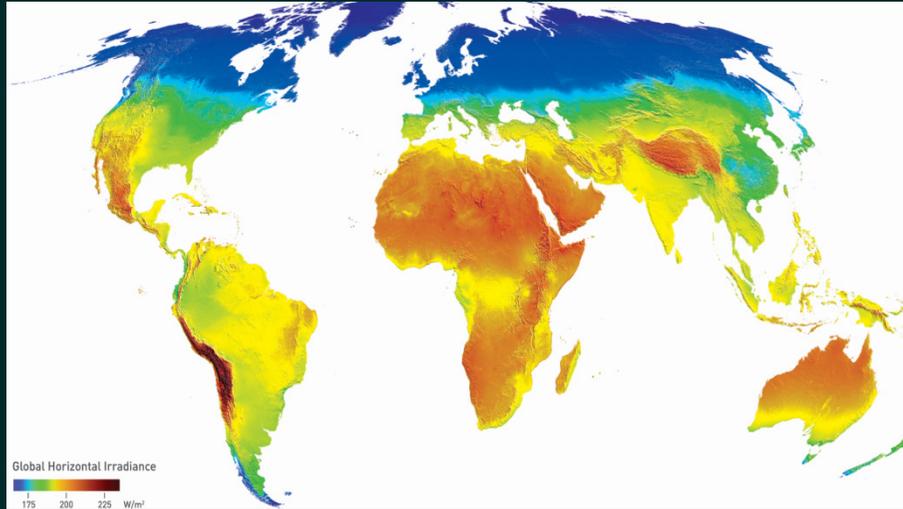


Extreme Food Calorie Demand in Urban Agglomerates

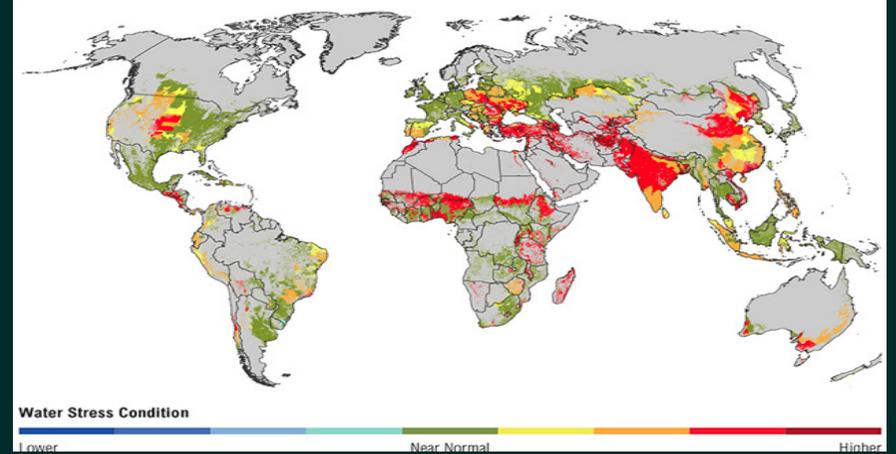




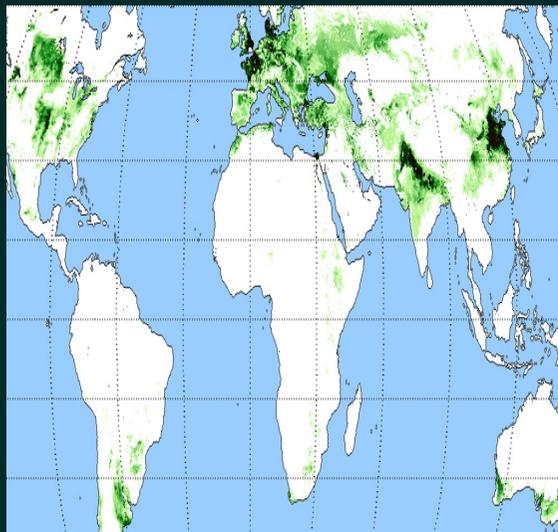
SUN + WATER



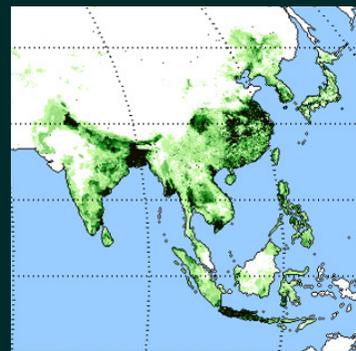
Water stress will increase in many agricultural areas by 2025 due to growing water use and higher temperatures (based on IPCC scenario A1B)



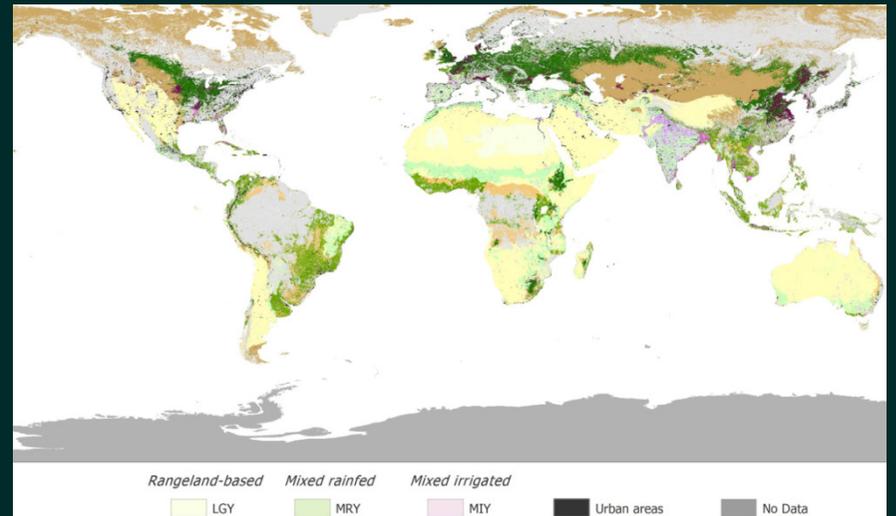
WHEAT



RICE

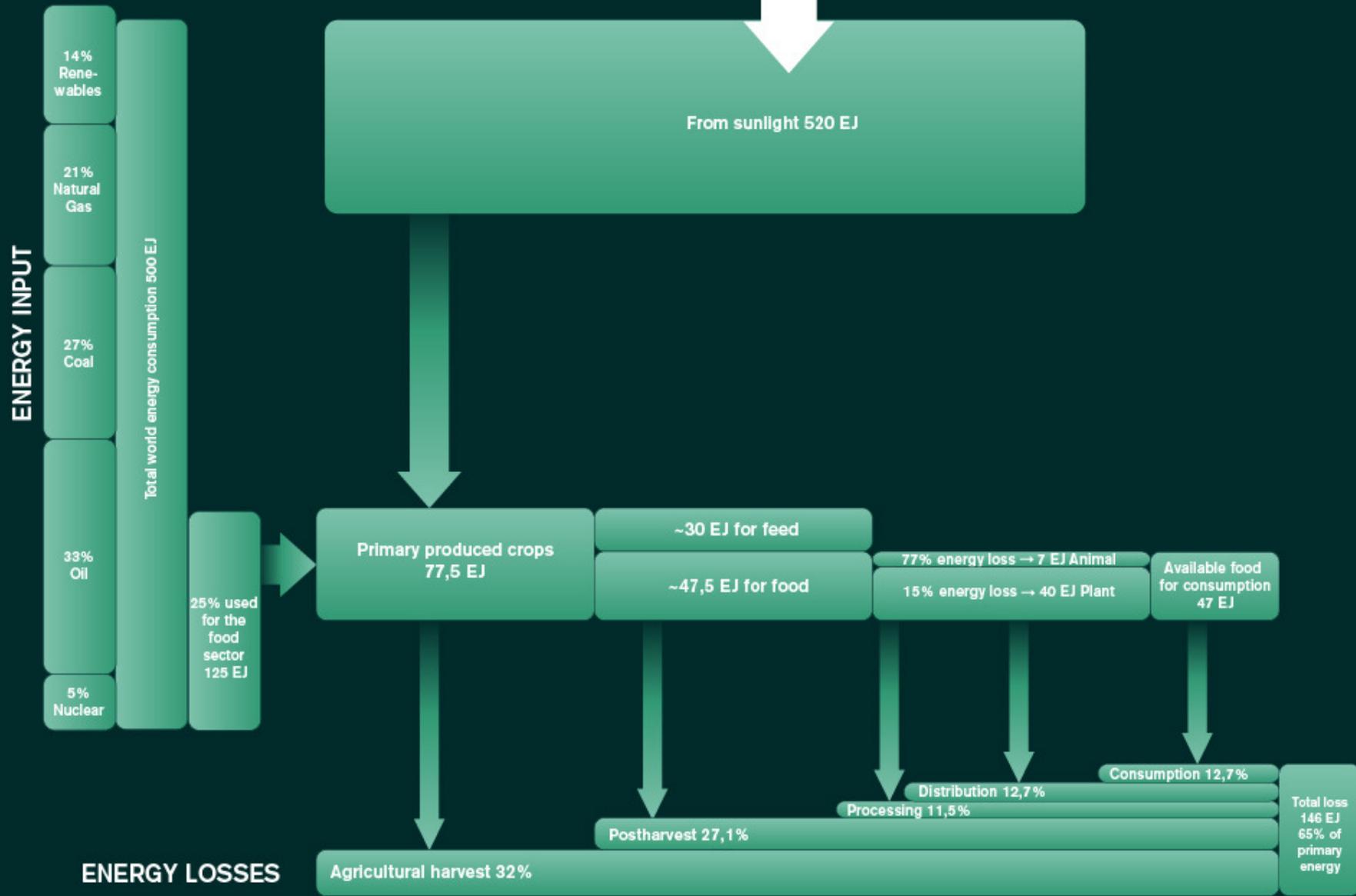


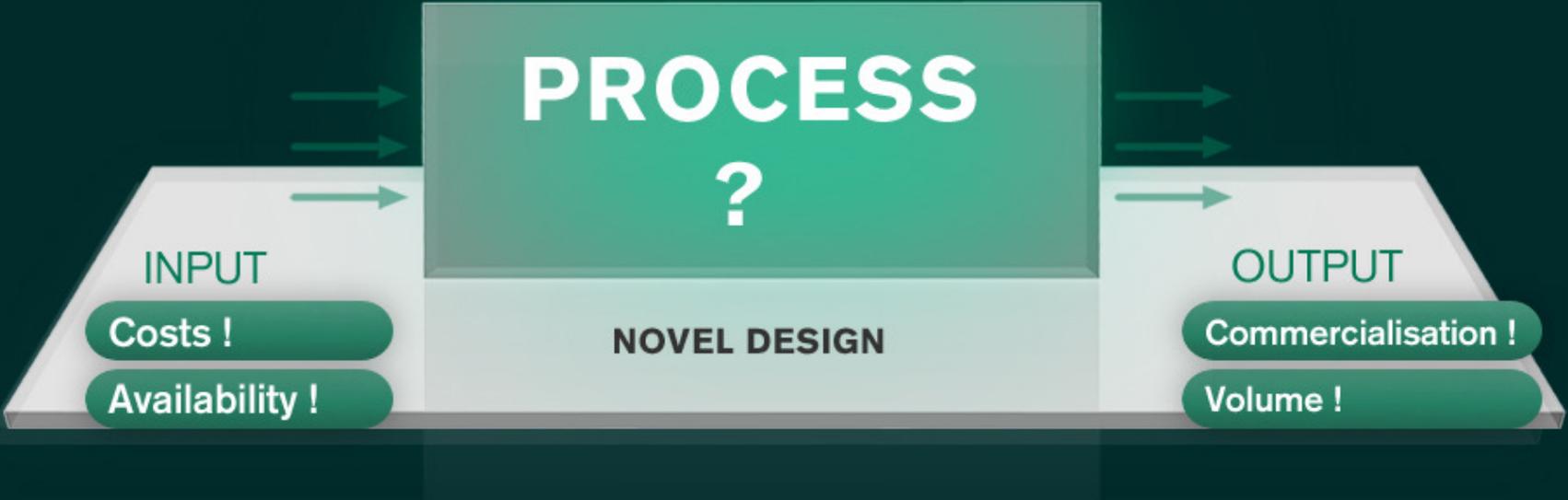
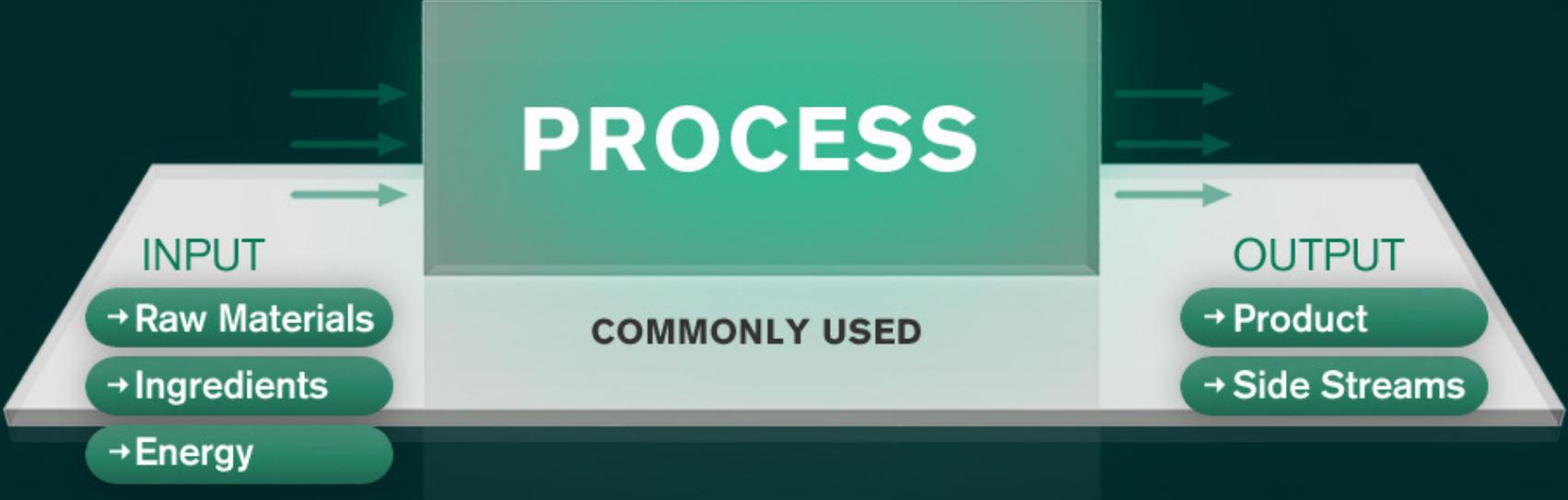
LIFESTOCK PROD. SYS.



ENERGY FOR FOOD (2010)

SUNLIGHT

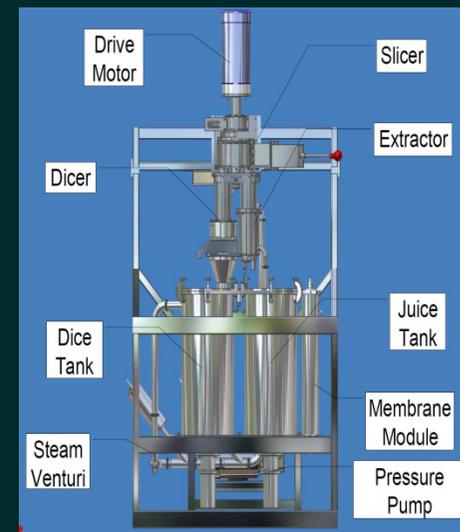
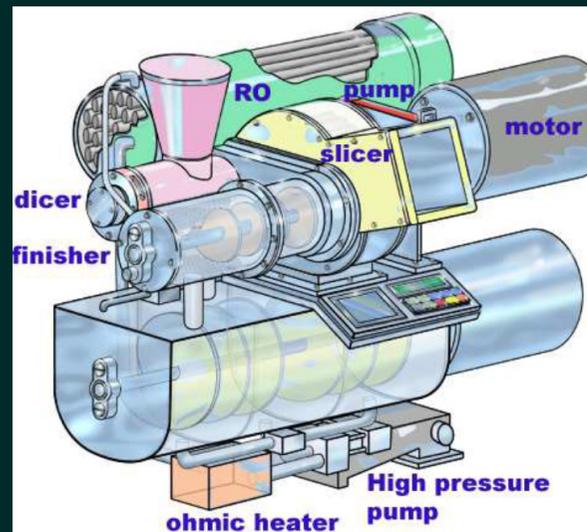
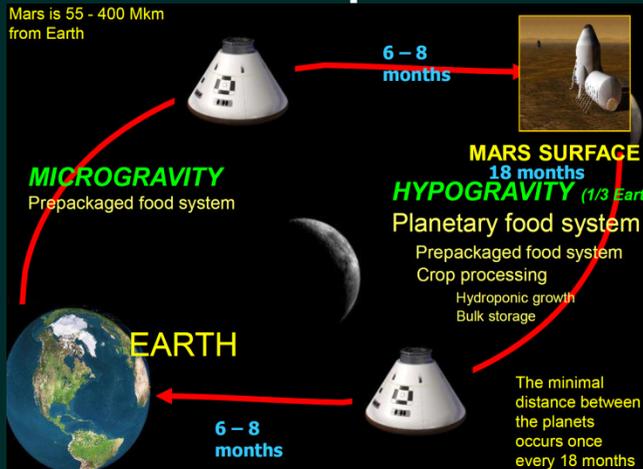




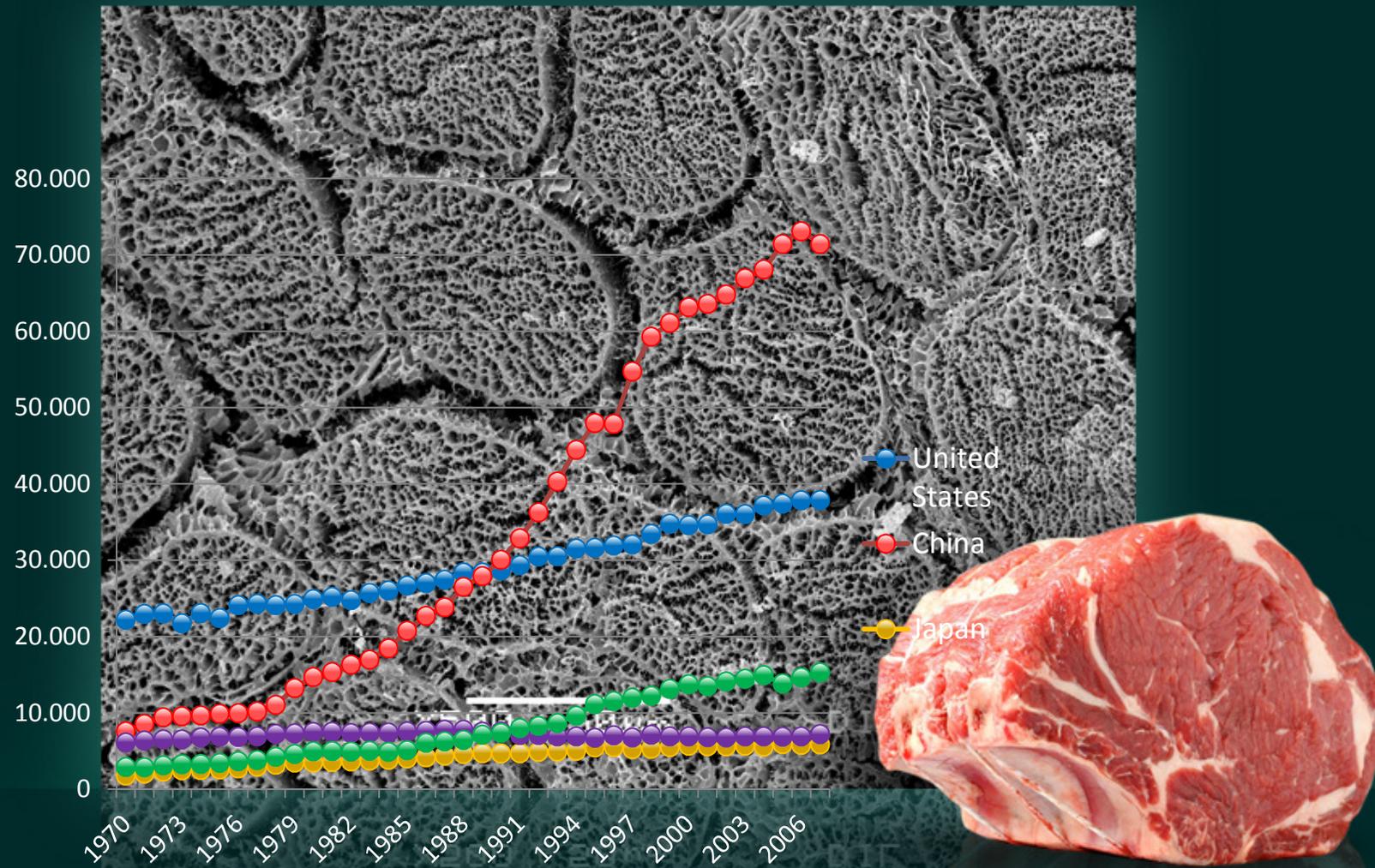
Drivers for Innovation: Small-Scale Food Production Systems



Example: Manned Mars Space Mission



Seeking for Innovation: Global Meat Demand





Analog Meat Structures

Are these structures attractive enough for status driven consumers in emerging economies?



COMPARISON OF LCA RESULTS OF MOST KNOWN MEAT SUBSTITUTES



PRODUCT	GLOBAL WARMING, KG CO ₂ EQ. / KG	LAND USE / OCCUPATION, M ² / KG	NON-RENEWABLE ENERGY USE, MJ / KG
(1) Chicken	5.21	3.89	63.6
(2) Dairy based	4.38	3.41	59.1
(3) Lab-grown	23.8	0.385	372.0
(4) Insect based	2.7	1.51	38.1
(5) Gluten based	3.38	5.45	46.2
(6) Soymeal based	2.55	1.07	35.7
(7) Myco-protein based	4.81	0.25	69.0



Challenges of food processing

- Innovative Food Structures
- New Taste and Flavors for Global Consumers
- Increased Long-Term Stability (Better Quality - Less Waste)
- Short-Term Stability in Urban Production Schemes
- Adjusted Energy & Nutrient Density of Foods
- High Quality Foods with Reduced Low Impact on Ressources

